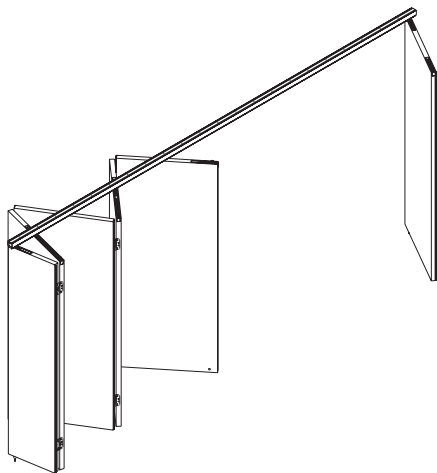


**Planung und Montage****Beschlag für Holz-Harmonikawände bis 80 kg Türgewicht.****Planification et montage****Ferrure pour cloisons accordéon en bois jusqu'à 80 kg par porte.****Planning and installation****Hardware system for wooden concertina walls up to 80 kg (176 lbs.) panel weight.****Pianificazione e montaggio****Ferramenta per pareti a soffietto in legno fino a 80 kg di peso della porta.****Planificación y montaje****Herraje para tabiques acordeón de madera hasta 80 kg.**

☐ Hawa-Teile
 ☐ Eléments Hawa
 ☐ Hawa components
 ☐ Componenti Hawa
 ☐ Componentes Hawa

Metric specifications are exact - Inches are approximate

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**HAWA - Centerfold 80/H**

<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 10px; margin-right: 10px;"> <b>19587</b> </div> <div style="border: 1px solid black; padding: 10px;"> <b>b</b> </div> </div>		Gezeichnet/Dessiné/Drafted/Disegnato/Dibujado <b>11.2003 / Jürg Stettler</b>	Internationale Schutzrechte Änderungen vorbehalten Droits internationaux déposés Sous réserve de modifications Swiss and foreign patents Design subject to modification Diritti protettivi internazionali Con riserva di apportare modifiche Derechos internacionales protegidos Planos sujetos a modificaciones
		Änderung/Modification/Modification/Modificazione/Modificación <b>06.2005 / Jürg Stettler</b>	
		Ersetzt/Remplace/Replaces/Sostituisce/Reemplaza <b>19587a</b>	
		Visum/Visa/Visa/Visto/Visado <b>08.2005 / Stefan Hagger</b>	



Hawa AG CH-8932 Mettmenstetten Tel. +41 44 767 91 91 Fax +41 44 767 91 78  
www.hawa.ch

a) 22.03.04 / HAG (3145)  
b) 13.06.05 / HAG (3386)

## Deutsch

### HAWA-Centerfold 80/H

Maximales Türgewicht 80 kg  
Maximale Türbreite 900 mm  
Minimale Türbreite 500 mm  
Türdicke 35–45 mm  
Türdichtung 19657 für 4–6 mm Luft  
Türhöhe ≤ 2500 mm 2 Scharniere 19598  
Türhöhe ≤ 3500 mm 3 Scharniere 19598  
HAWA-Centerfold 80/H Anlagen werden grundsätzlich ohne Bodenführungsschienen ausgeführt.

## Français

### HAWA-Centerfold 80/H

Poids maximum par porte 80 kg  
Largeur maximum par porte 900 mm  
Largeur minimum par porte 500 mm  
Épaisseur de porte 35 à 45 mm  
Join de porte 19657 pour 4–6 mm d'air  
Hauteur par porte ≤ 2500 mm 2 charnières 19598  
Hauteur par porte ≤ 3500 mm 3 charnières 19598  
Les installations HAWA-Centerfold 80/H sont systématiquement exécutées sans rail de guidage inférieur.

## English

### HAWA-Centerfold 80/H

Maximum panel weight 80 kg (176 lbs.)  
Maximum panel width 900 mm (2'11  $\frac{7}{16}$ ")  
Minimum panel width 500 mm (1'7  $\frac{11}{16}$ ")  
Panel thickness 35 to 45 mm (1  $\frac{3}{8}$ " to 1  $\frac{25}{32}$ ")  
Door seal 19657 for 4–6 mm ( $\frac{5}{32}$ "– $\frac{1}{4}$ ") clearance  
Panel height ≤ 2500 mm (8'2  $\frac{7}{16}$ ") 2 hinges 19598  
Panel height ≤ 3500 mm (11'5  $\frac{13}{16}$ ") 3 hinges 19598  
HAWA-Centerfold 80/H is always installed without bottom guide channels.

## Italiano

### HAWA-Centerfold 80/H

Peso massimo della porta 80 kg  
Larghezza massima della porta 900 mm  
Larghezza minima della porta 500 mm  
Spessore della porta 35–45 mm  
Giunto porta per 4–6 mm di luce  
Altezza della porta ≤ 2500 mm 2 cerniere 19598  
Altezza della porta ≤ 3500 mm 3 cerniere 19598  
Il HAWA-Centerfold 80/H è installato sempre senza guida.

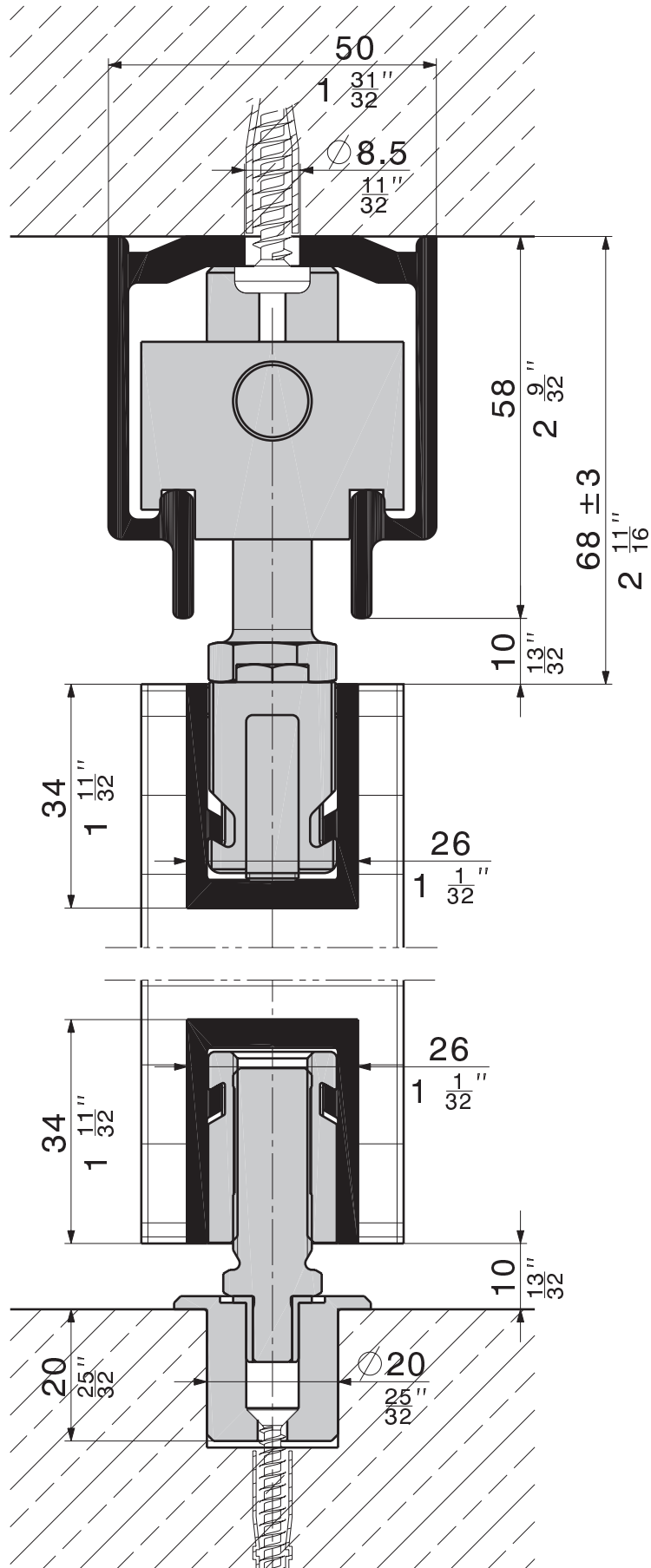
## Español

### HAWA-Centerfold 80/H

Peso máximo de puerta 80 kg  
Ancho máximo de puerta 900 mm  
Ancho mínimo de puerta 500 mm  
Espesores de puerta de 35 a 45 mm  
Junta para puerta, para luz de 4–6 mm  
Altura de puerta ≤ 2500 mm 2 bisagras 19598  
Altura de puerta ≤ 3500 mm 3 bisagras 19598  
La instalaciones HAWA-Centerfold 80/H son siempre realizadas sin riel de guía inferior.

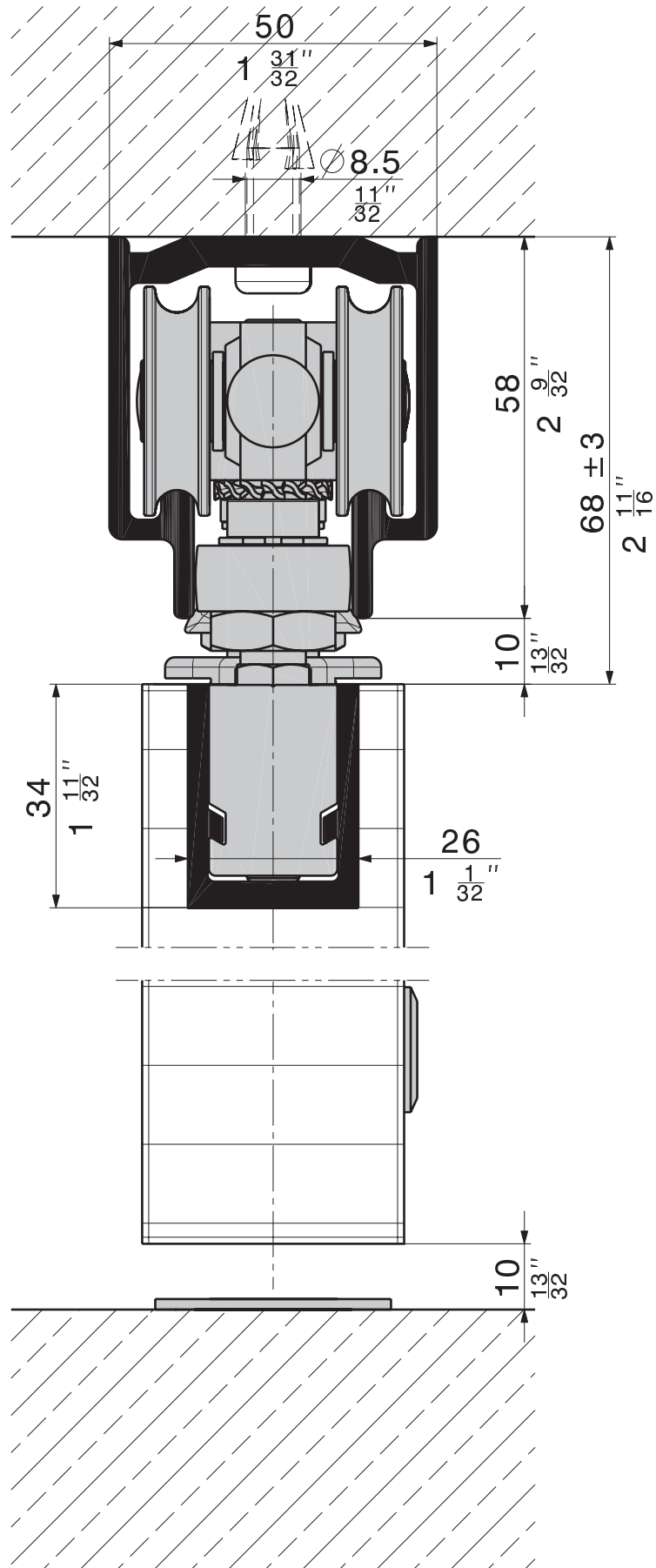
*Drehtüre*  
*Porte pivotante*  
*Pivot door*  
*Porta girevole*  
*Puerta pivotante*

1:1

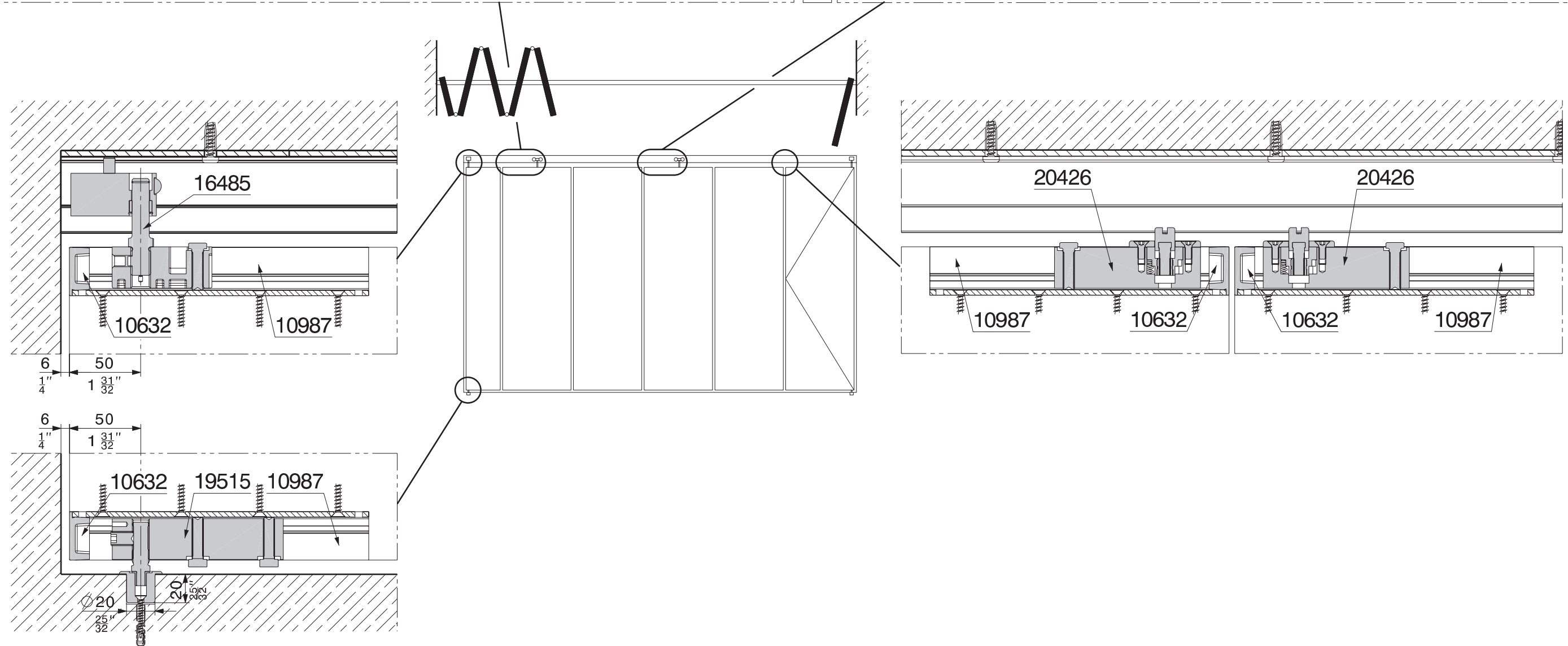
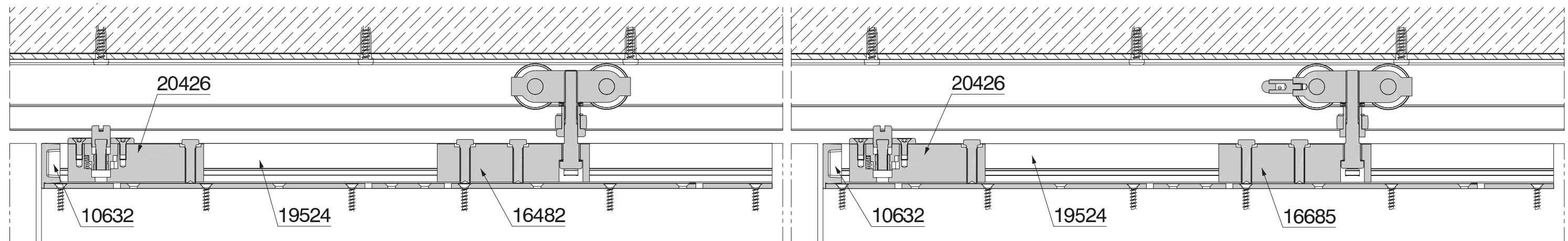


*Falttüre*  
*Porte pliante*  
*Folding door*  
*Porta a libro*  
*Puerta plegable*

1:1



*Komponenten Falttüren*  
*Composants des portes pliantes*  
*Components folding doors*  
*Componenti porte a libro*  
*Componentes puertas plegables*



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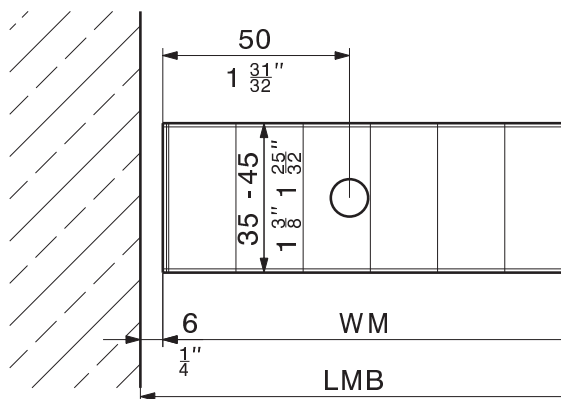
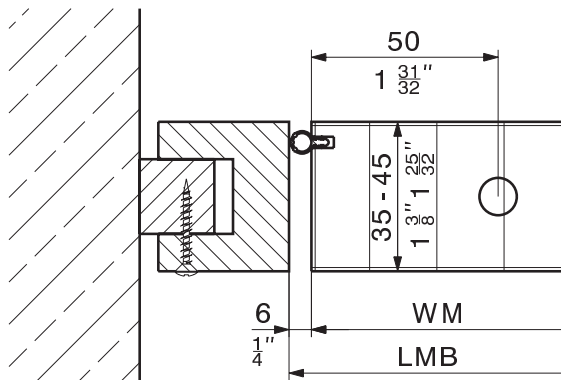
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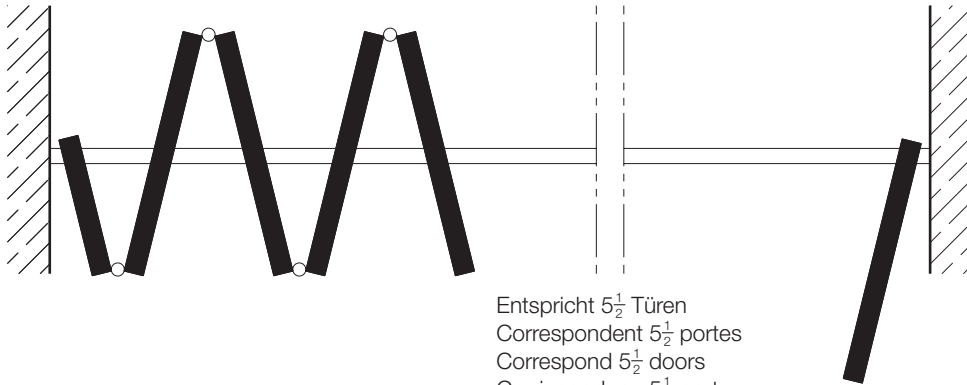
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*Variantes à raccordement mural*  
*Wall attachment options*  
*Variante collegamento a parete*  
*Variantes de encuentro con pared*



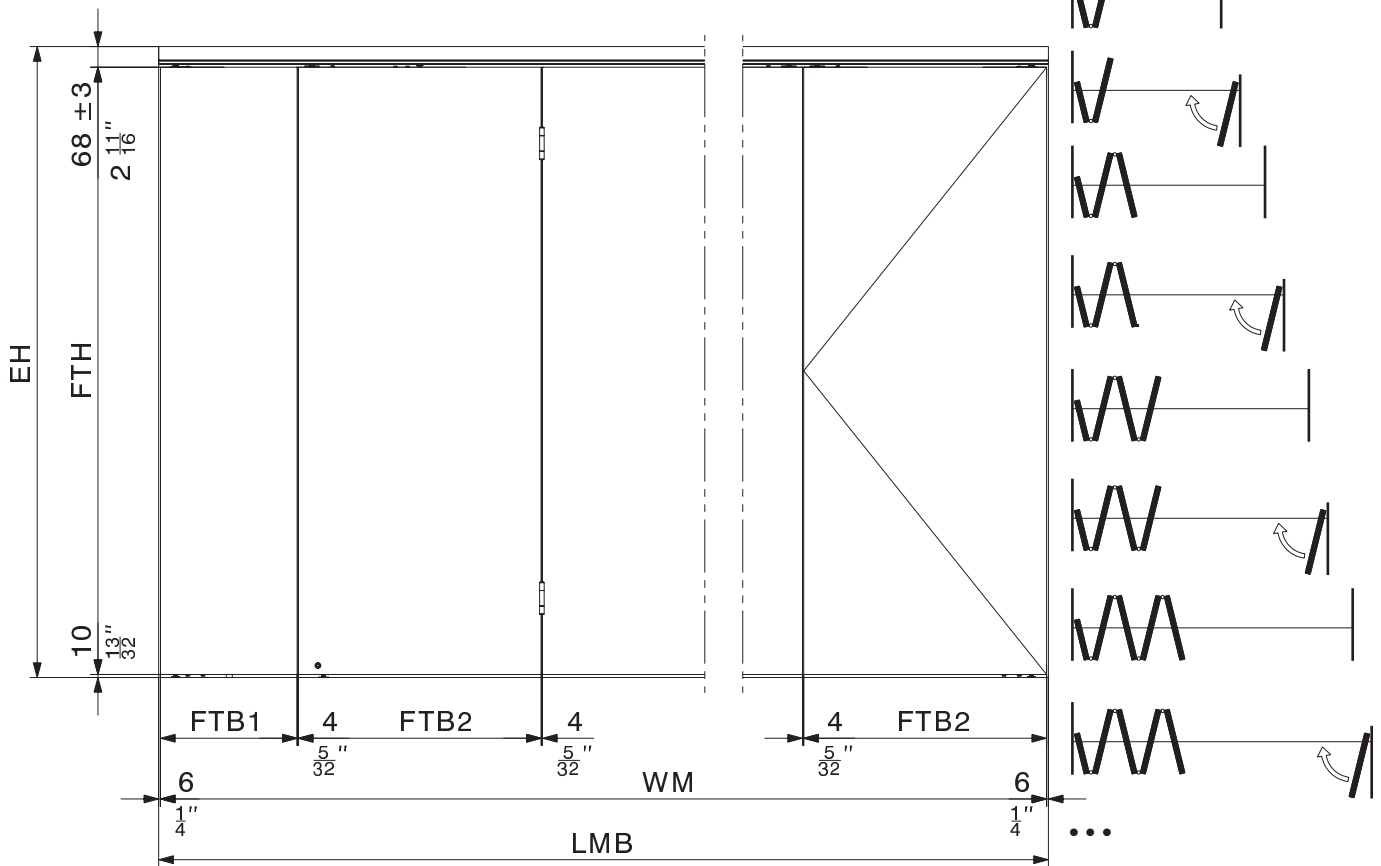
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*Berechnungen mit 1 Faltpaket*  
*Calculs avec 1 paquet de porte pliante*  
*Calculations with 1 folded stack*  
*Calcolo con 1 pacchetto a libro*  
*Cálculos con 1 área de plegado*



Entspricht  $5\frac{1}{2}$  Türen  
 Correspondent  $5\frac{1}{2}$  portes  
 Correspond  $5\frac{1}{2}$  doors  
 Corrispondono  $5\frac{1}{2}$  porte  
 Corresponden  $5\frac{1}{2}$  puertas



LMB =	
AT =	
EH =	

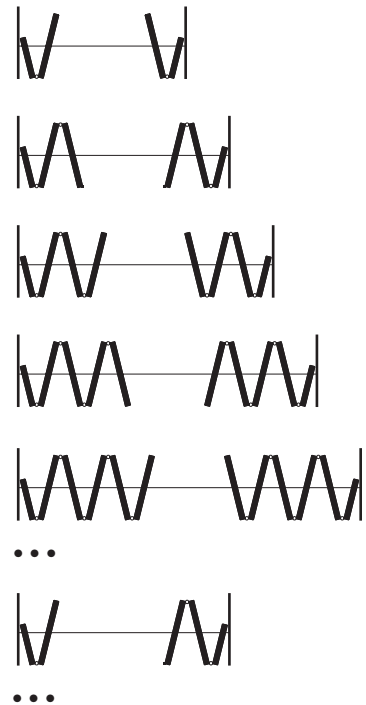
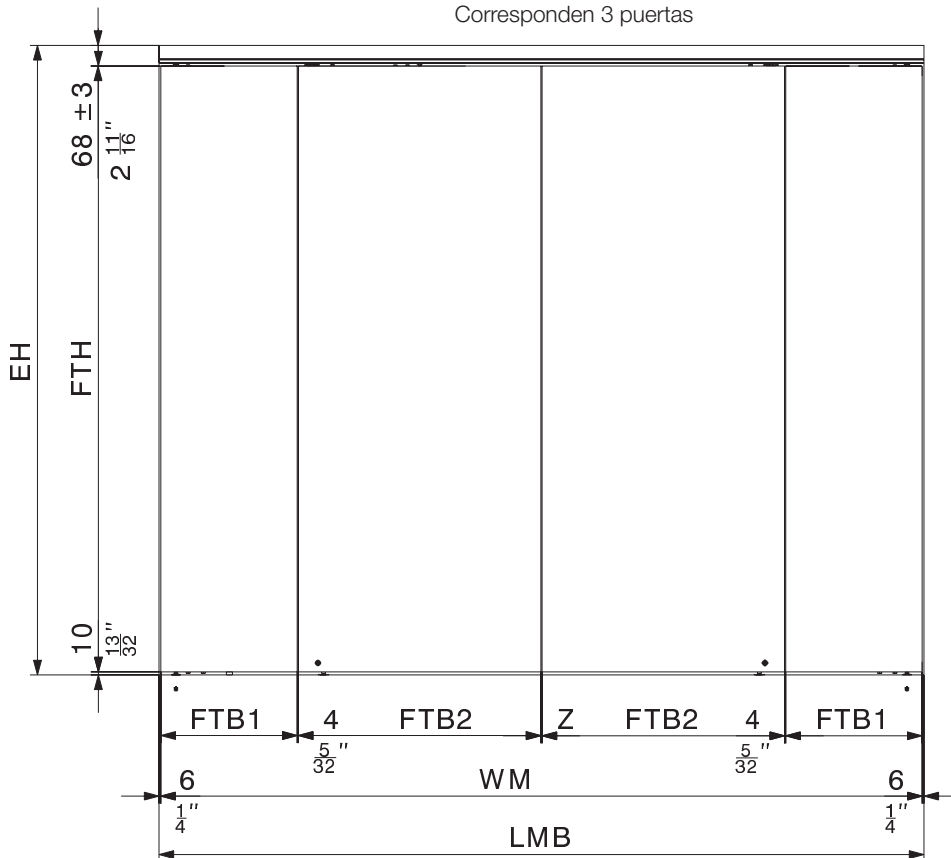
Anzahl Türen  
 Nombre de portes  
 Number of doors  
 Numero porte  
 Número de puertas

$WM = LMB - 12$	
$FTB2 = \frac{WM - 48}{AT} - 4$	
$FTB1 = \frac{FTB2}{2} + 50$	
$FTH = EH - 78$	

**Berechnungen mit 2 Faltpaketen**  
**Calculs avec 2 paquets de portes pliantes**  
**Calculations with 2 folded stacks**  
**Calcolo con 2 pacchetti a libro**  
**Cálculo con 2 áreas de plegado**



Entspricht 3 Türen  
 Correspondent 3 portes  
 Correspond 3 doors  
 Corrispondono 3 porte  
 Corresponden 3 puertas



Türdicke Epaisseur de porte Door thickness Spessore porta Espesor de puerta	Z
35	4
40	5
45	6

LMB =	
AT =	
EH =	
Z =	

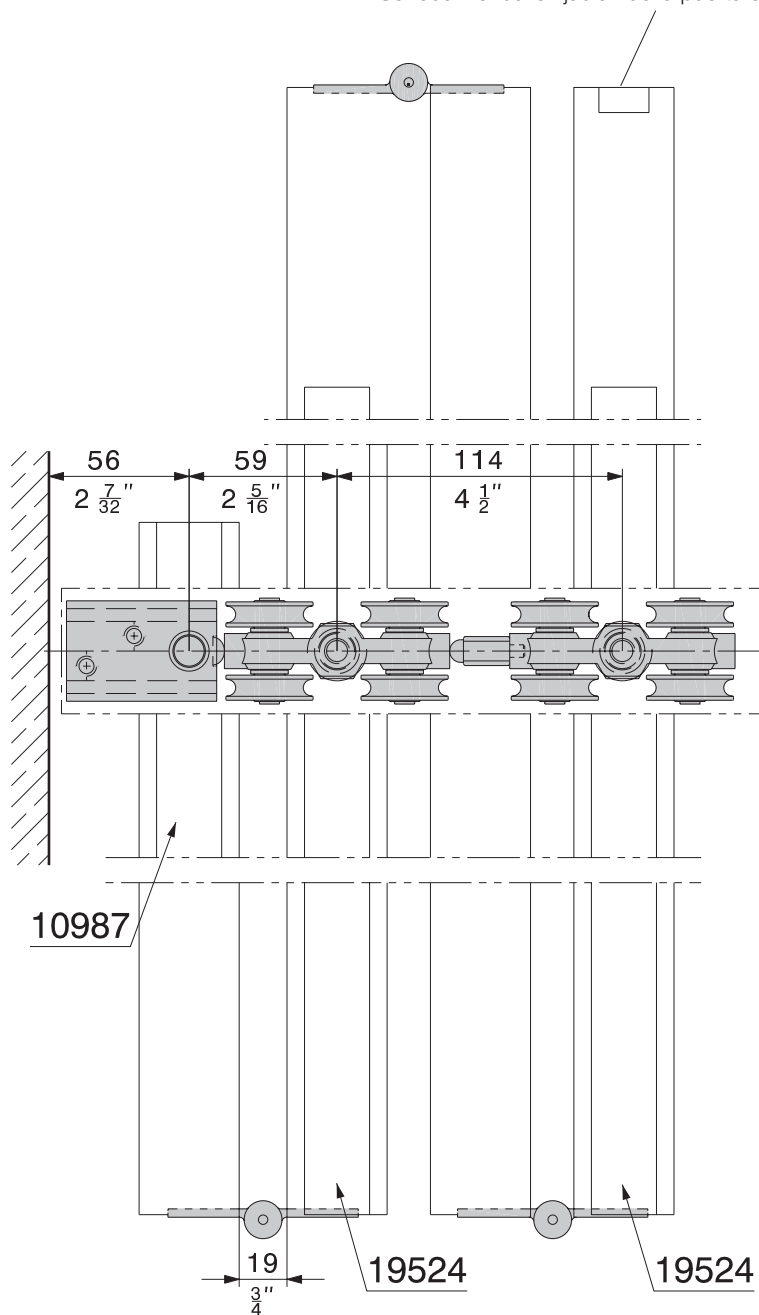
AT = Anzahl Türen  
 Nombre de portes  
 Number of doors  
 Numero porte  
 Número de puertas

$WM = LMB - 12$	
$FTB2 = \frac{WM - Z - 96}{AT} - 4$	
$FTB1 = \frac{FTB2}{2} + 50$	
$FTH = EH - 78$	



***Paket vermasst***  
***Paquet aux cotes mesurées***  
***Dimensioned stack***  
***Pacchetto quotato***  
***Sistema plegado, con cotas***

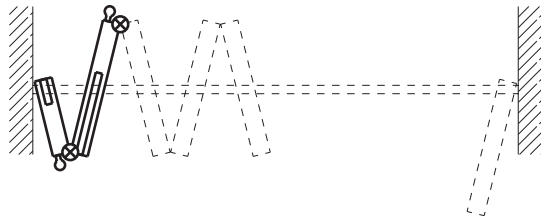
Wir empfehlen eine bauseitige Türfeststellung.  
 Nous recommandons une fixation de la porte par le client.  
 We recommend on-site door fixing by the customer.  
 Si raccomanda la fissazione della porta da parte del cliente.  
 Se recomienda la fijación de la puerta en su posición final.



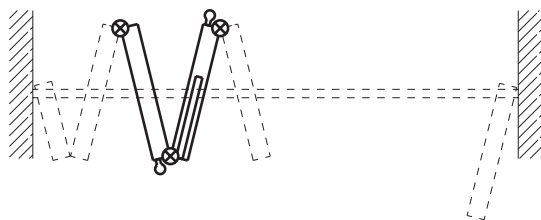
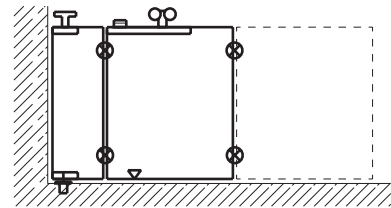
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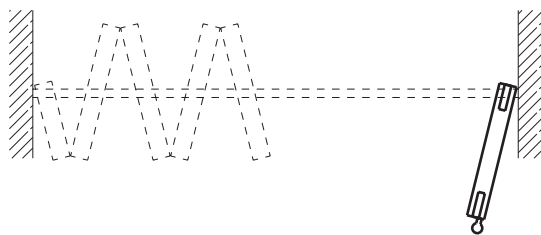
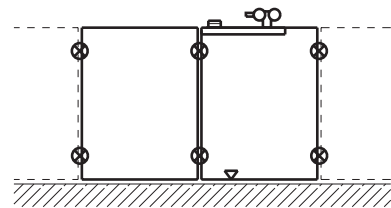
*Übersicht Komponenten*  
*Vue d'ensemble des composants*  
*Component overview*  
*Panoramica componenti*  
*Ubicación de los componentes*



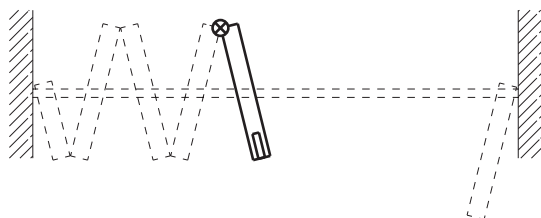
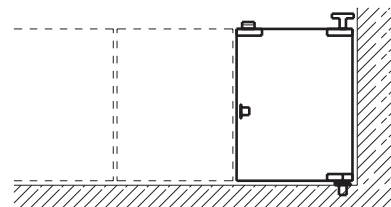
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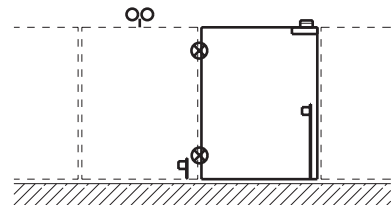
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












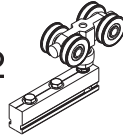

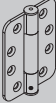

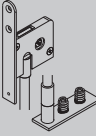


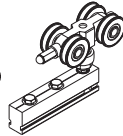





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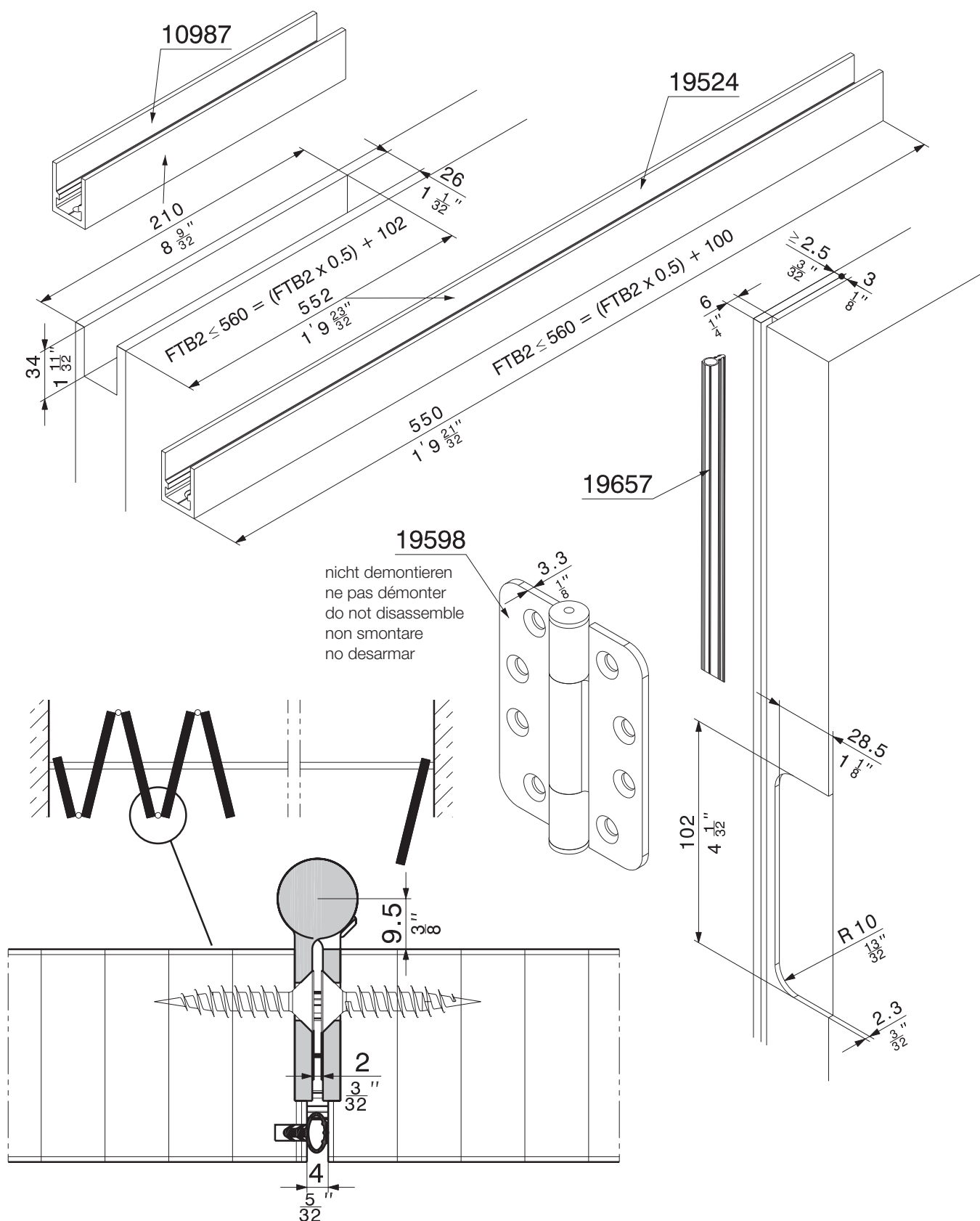


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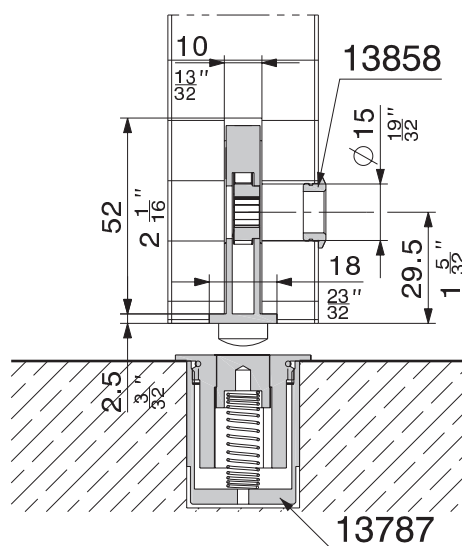
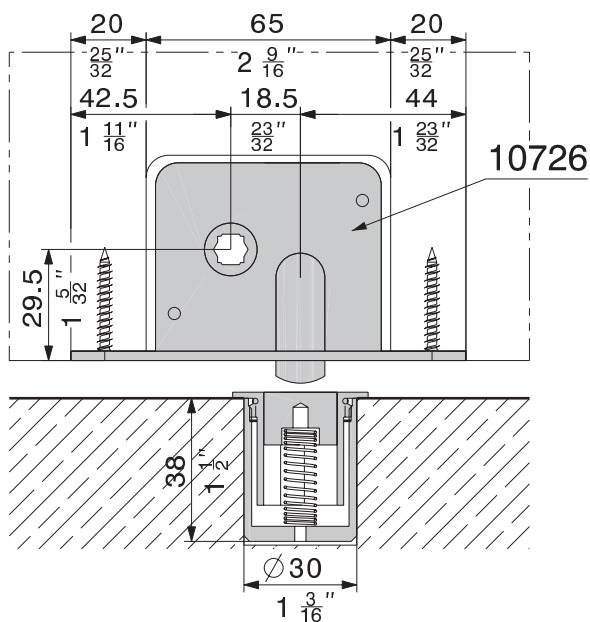
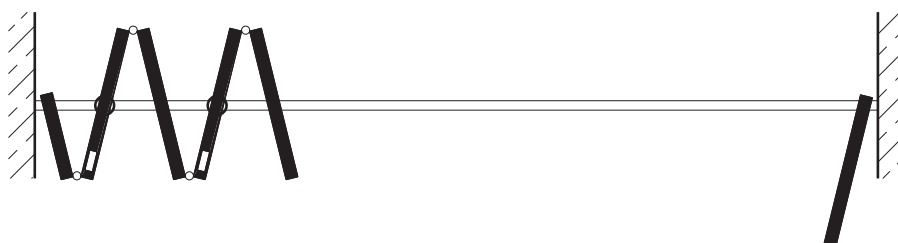
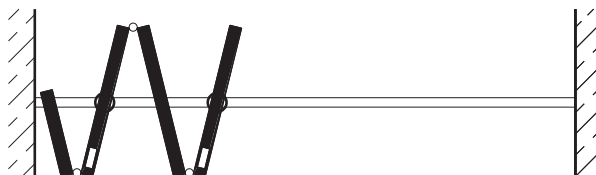
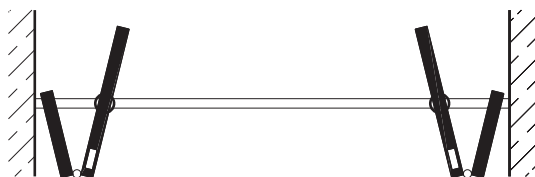


 16485 	 10987 	 19515 	<p>  Einsteckschloss oder Türkantenriegel bauseits            Serrure à mortaiser ou verrou de chant de porte par le client            Bar lock or door edge lock provided by customer            Serratura incassata oppure chiavistello bordo anta tramite cliente            Cerradura de pasador largo e de canto a proveer por parte de cliente         </p>
 20426 	 19524 	 10726 	
 16482 	 19598 	 19592 	<p>  Einsteckschloss bauseits            Serrure à mortaiser par le client            Bar lock provided by customer            Serratura incassata tramite cliente            Cerradura de canto a proveer por parte del cliente         </p>
 16685 	 19657 	<div style="display: flex; align-items: center;"> <div style="width: 15px; height: 15px; background-color: #cccccc; margin-right: 5px;"></div> <div>           Optional            En option            Opzionale            Opzionale         </div> </div>	<p>  Türkantenriegel bauseits            Verrou de chant de porte par le client            Edge lock provided by customer            Chiavistello bordo tramite cliente            Pasador inferior a proveer por parte del cliente         </p>

**Ausfräsungen**  
**Découpages**  
**Cutouts**  
**Fresature**  
**Fresados**



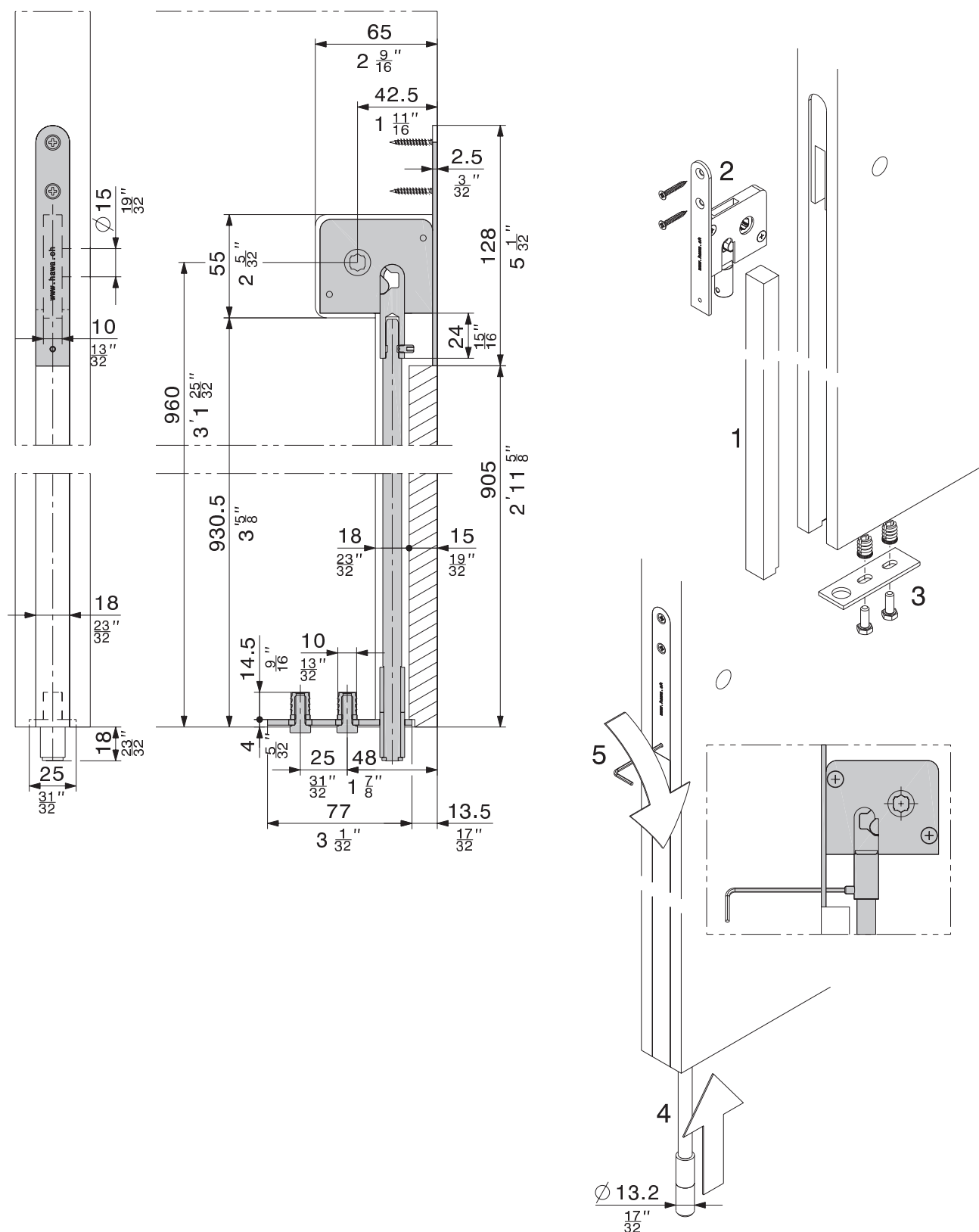
**Empfehlung: Position und Ausfräsung Zapfenschloss 10726**  
**Recommandation: position et défonçage serrure à tenon 10726**  
**Recommendation: 10726 deadbolt lock position and cut-out**  
**Suggerimento: posizione e fresatura serratura a tenone 10726**  
**Sugerencia: posición y fresado cerradura 10726**



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 Sous réserve de modifications techniques  
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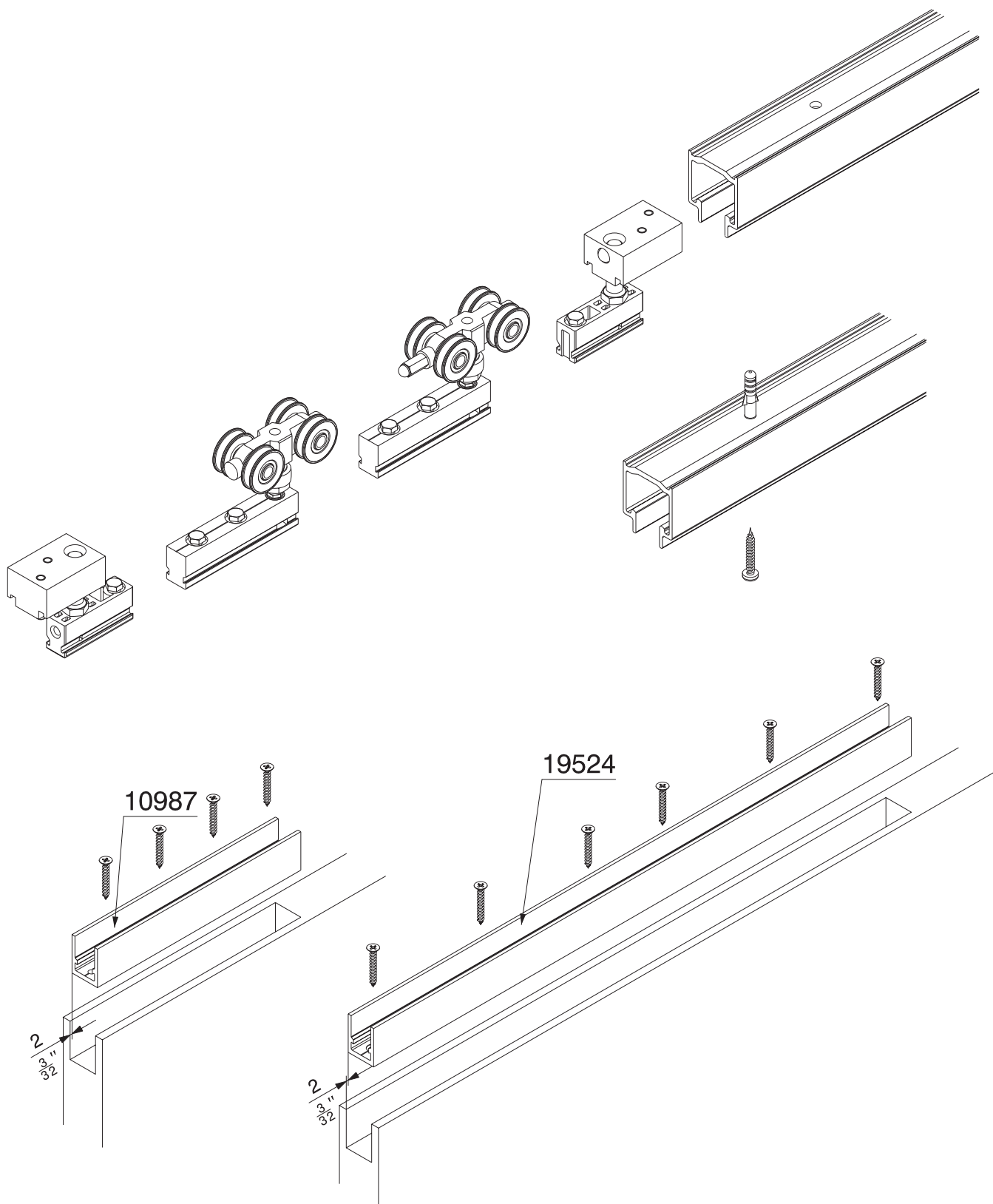
*Ausfräsung und Montage Stangenschloss 19592*  
*Découpages et montage serrure à tringle 19592*  
*Cutouts and mounting bar bolt lock 19592*  
*Fresatura et montaggio serratura a paletto 19592*  
*Fresado y montaje cerradura de vástago 19592*



Technische Änderungen vorbehalten  
Sous réserve de modifications techniques  
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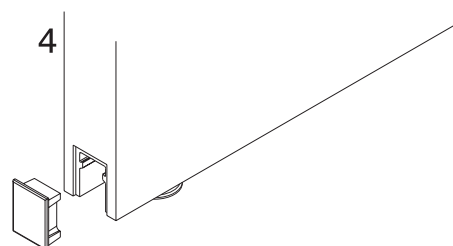
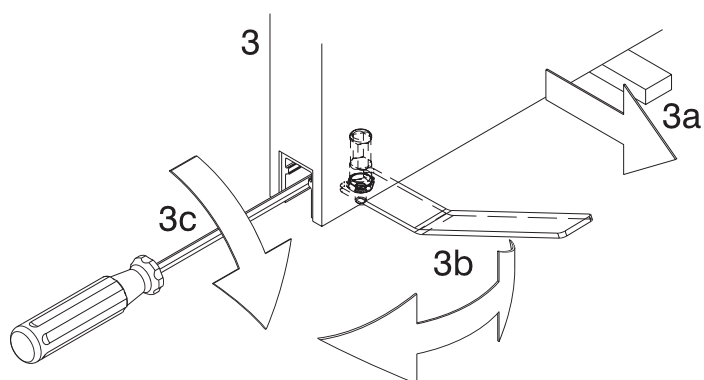
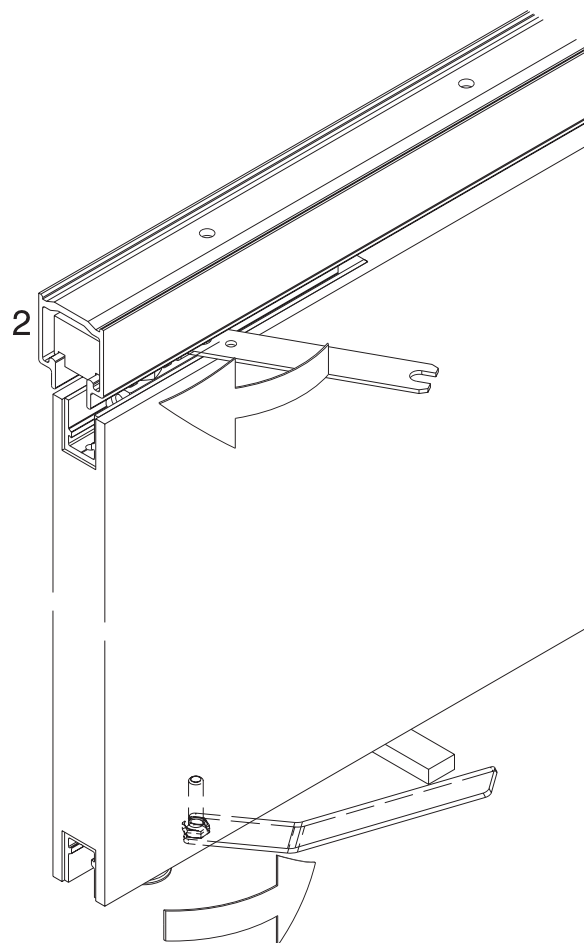
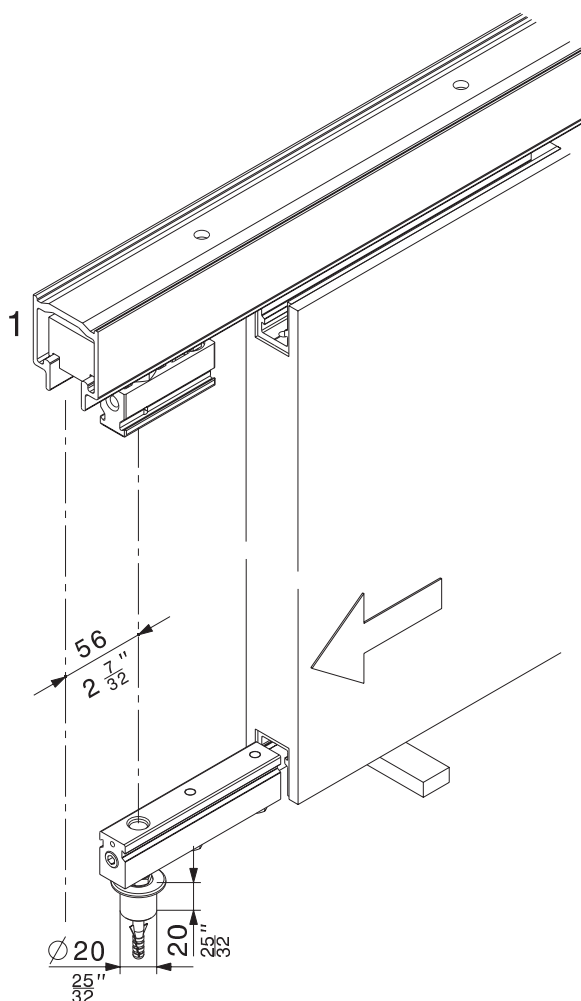
**Montage Laufschiene und Tragprofil**  
**Montage rail de roulement et profil porteur**  
**Assembly top track and suspension profile**  
**Montaggio rotaia e profilo portante**  
**Montaje riel de rodadura y perfil portador**



Technische Änderungen vorbehalten  
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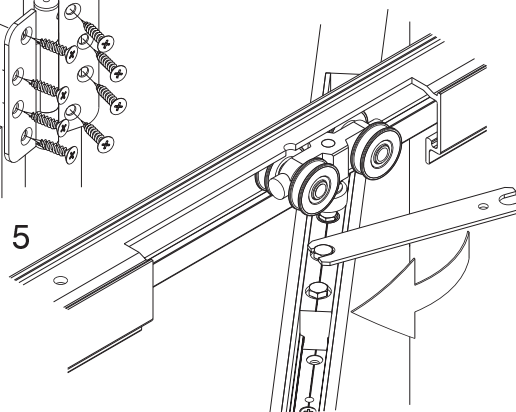
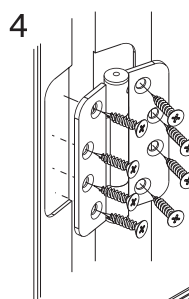
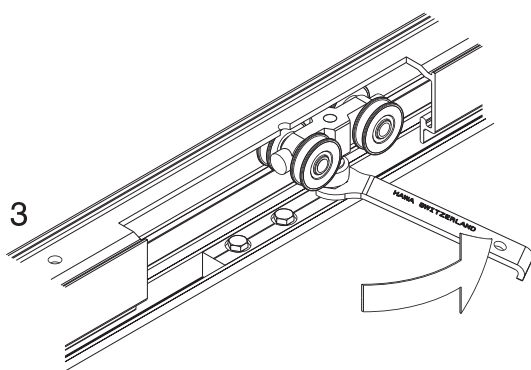
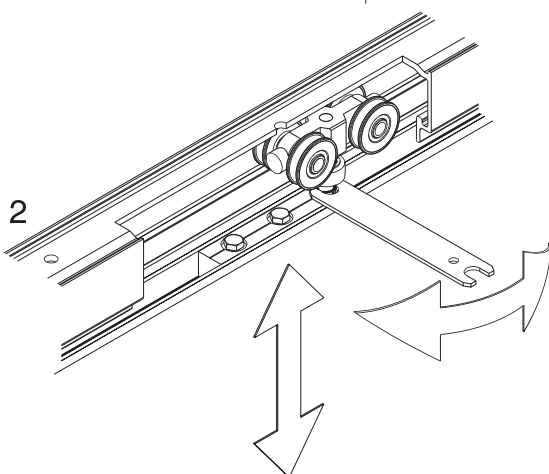
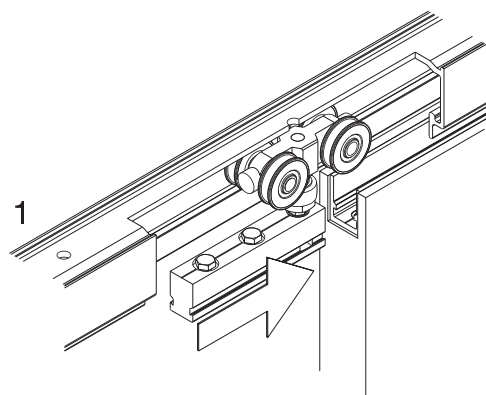
**Montage Drehtüre**  
**Montage porte pivotante**  
**Assembly pivot door**  
**Montaggio porta girevole**  
**Montaje puerta pivotante**



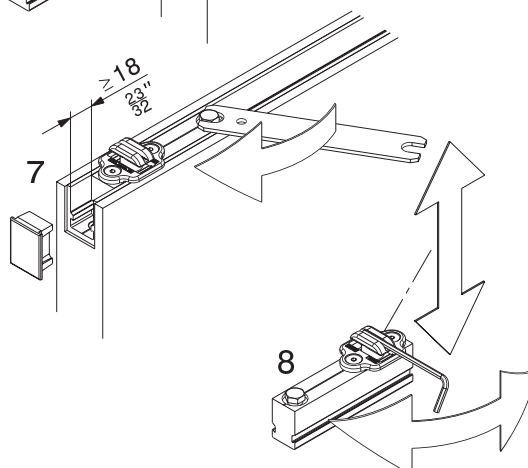
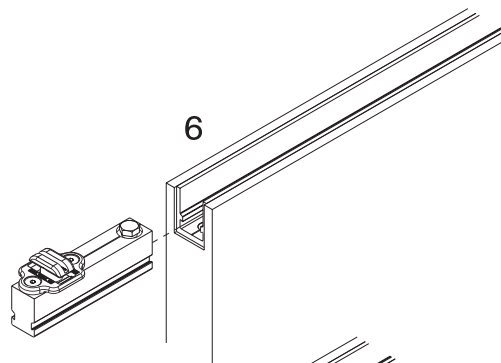
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**Montage Falttüre**  
**Montage porte pliante**  
**Assembly folding door**  
**Montaggio porta a libro**  
**Montaje puerta plegable**



Paket falten, dann festschrauben.  
 Plier le paquet, puis le visser.  
 Fold the door panels together before screwing tight.  
 Piegare il pacchetto, poi avvitare.  
 Apilar los paños antes de ajustar.

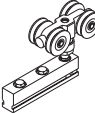
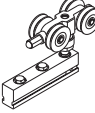
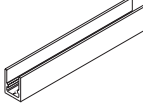
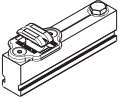

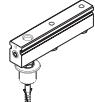

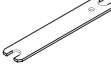


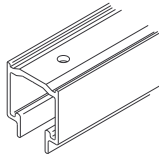
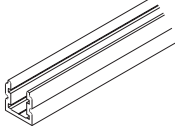




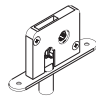






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**Beschlägeübersicht**  
**Composants de la ferrure**  
**Hardware system components**  
**Assortimento ferramenta**  
**Componentes de los herrajes**

		16482
		16685
	208 mm (8 $\frac{3}{16}$ " )	10987
	550 mm (1'9 $\frac{21}{32}$ " )	19524
		20426
		16485
		19515
		10789
		14861
		19128
		10632
	6000 mm (19'8 $\frac{7}{32}$ " )	16852
	nach Mass sur mesure cut to size su misura a medida	16853
	6000 mm (19'8 $\frac{7}{32}$ " )	15405
	nach Mass sur mesure cut to size su misura a medida	15554

	10000 mm (32'9 $\frac{23}{32}$ " )	19657
		19598
		10726
		19592
		13858
		10723
		13130
		13787
		17326

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*Bedienung der Faltwand*  
*Commande de la paroi pliante*  
*Folding wall operation*  
*Uso della parete a libro*  
*Operación del tabique plegable*

➡ Dem Endkunden ist diese Bedienungsanleitung abzugeben.  
Le présent mode d'emploi doit être remis au client final.  
These operating instructions must be supplied to the end user.  
Consegnare le presenti istruzioni d'uso all'utente finale.  
Estas instrucciones de operación deben ser suministradas al usuario final.

Die Türen müssen in dieser Reihenfolge geschlossen werden.  
Les portes doivent être fermées dans l'ordre décrit.  
Panels must be closed in the order shown.  
Le ante devono essere chiuse in questa sequenza.  
Los paneles deben ser cerrados en base a la siguiente secuencia.

