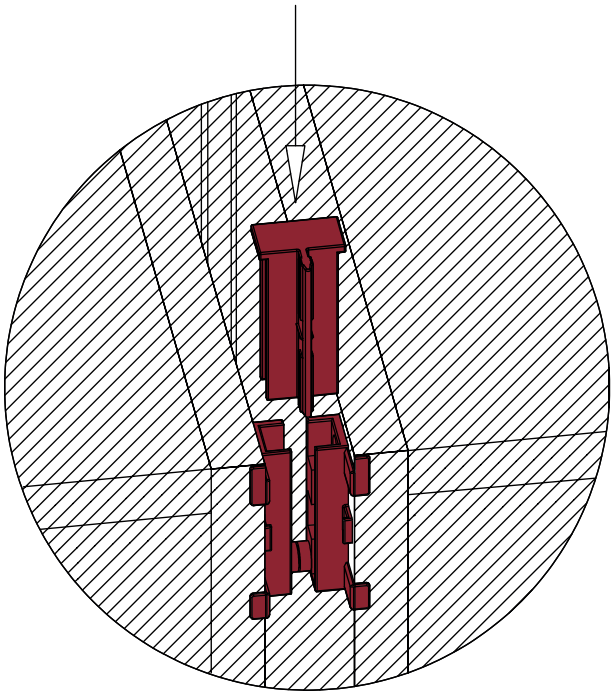
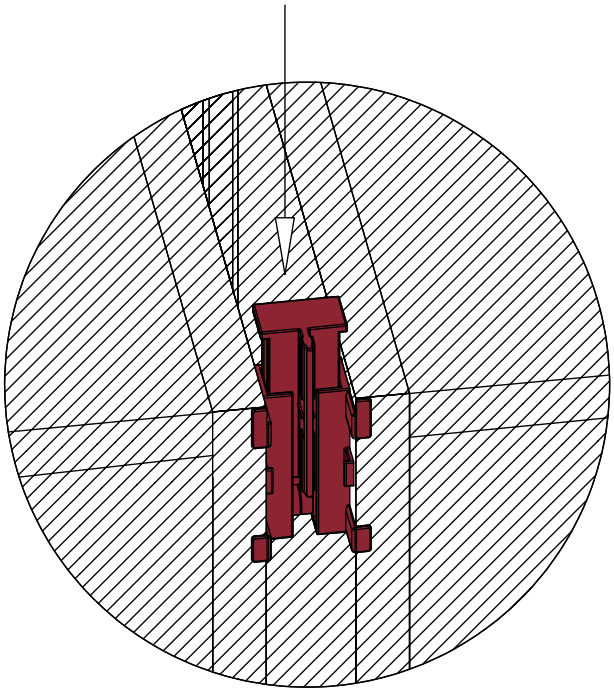
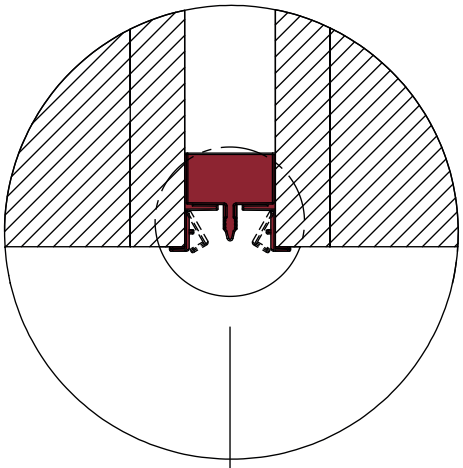
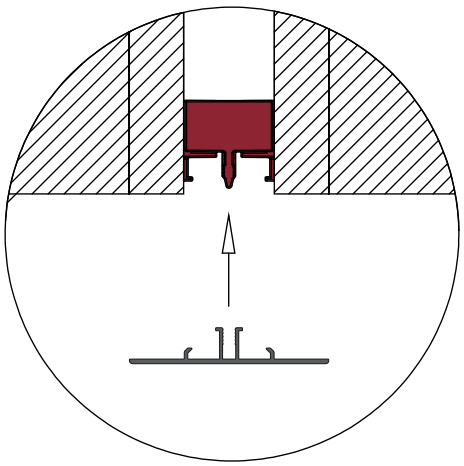
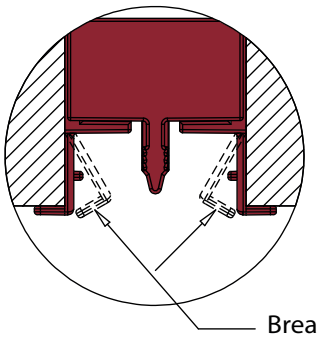
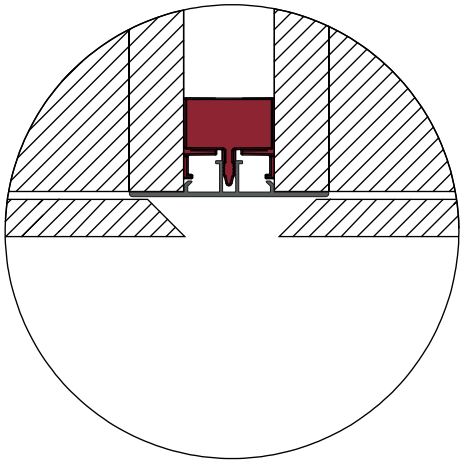




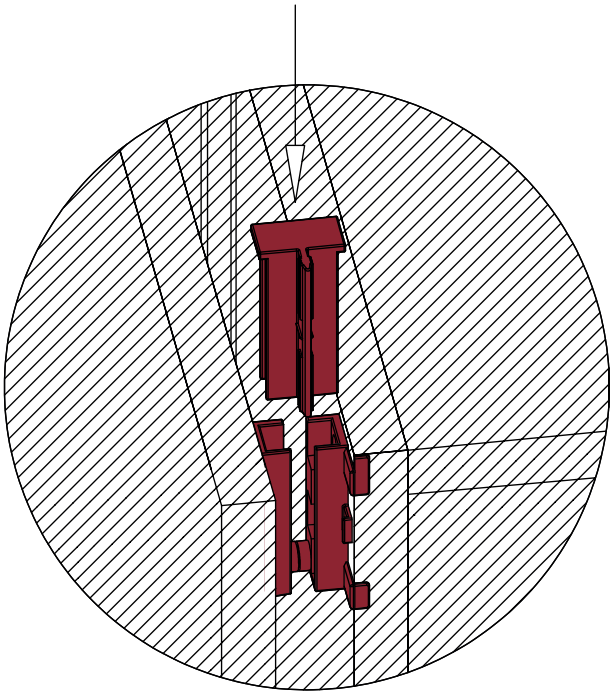


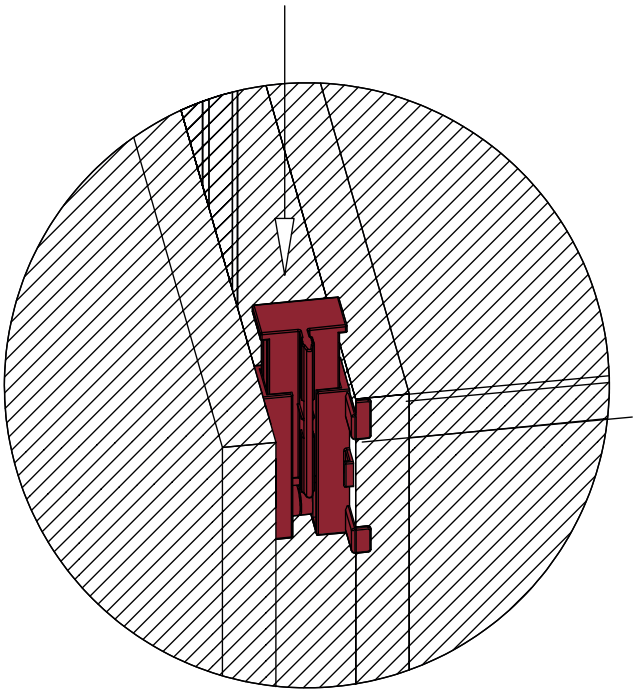


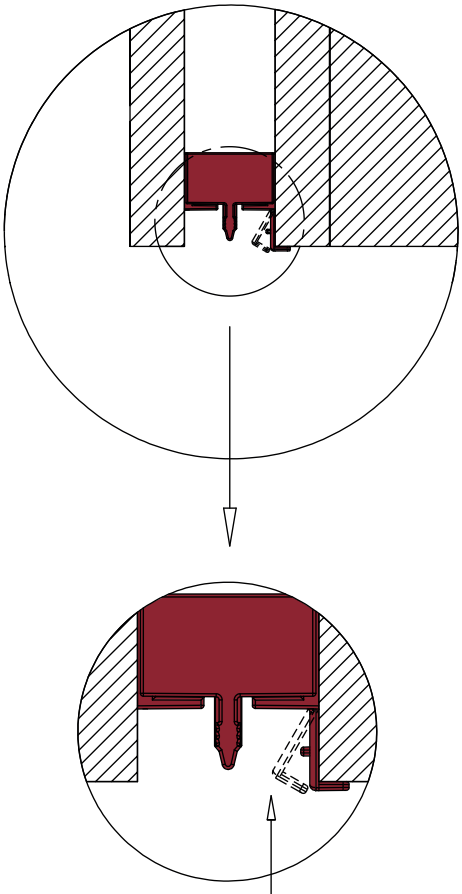


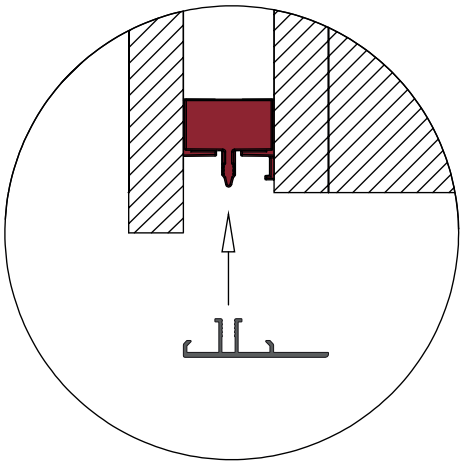


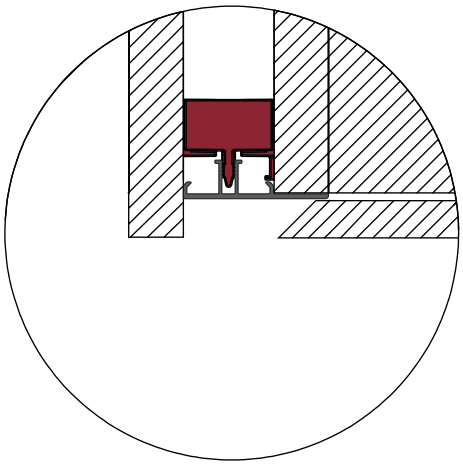
Break the positioning fins of
each bearings by folding them inside











Break the positioning fins of
each bearings by folding them inside