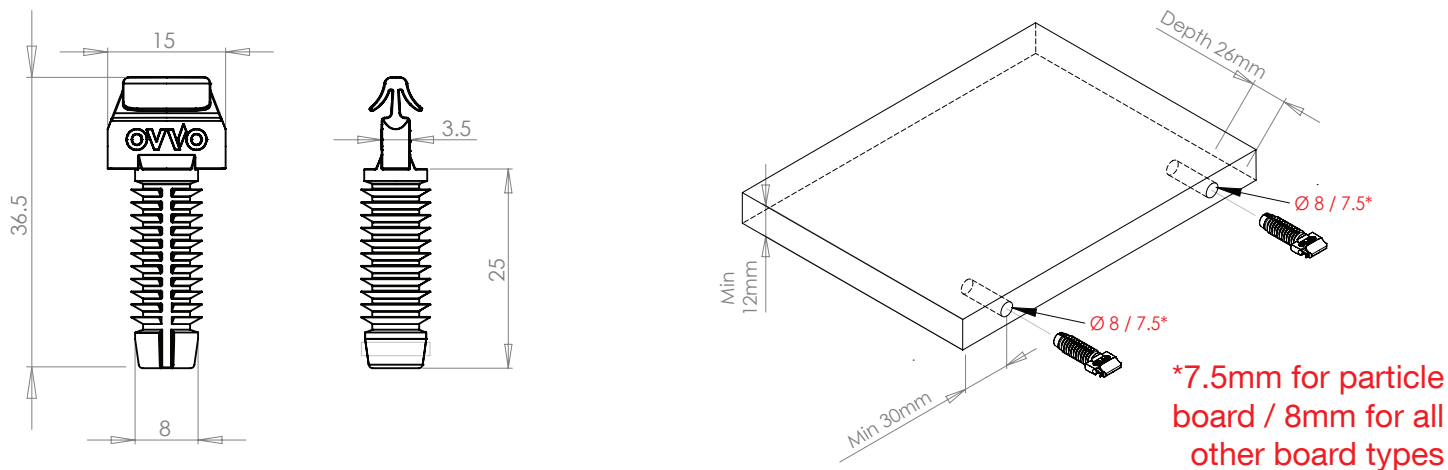


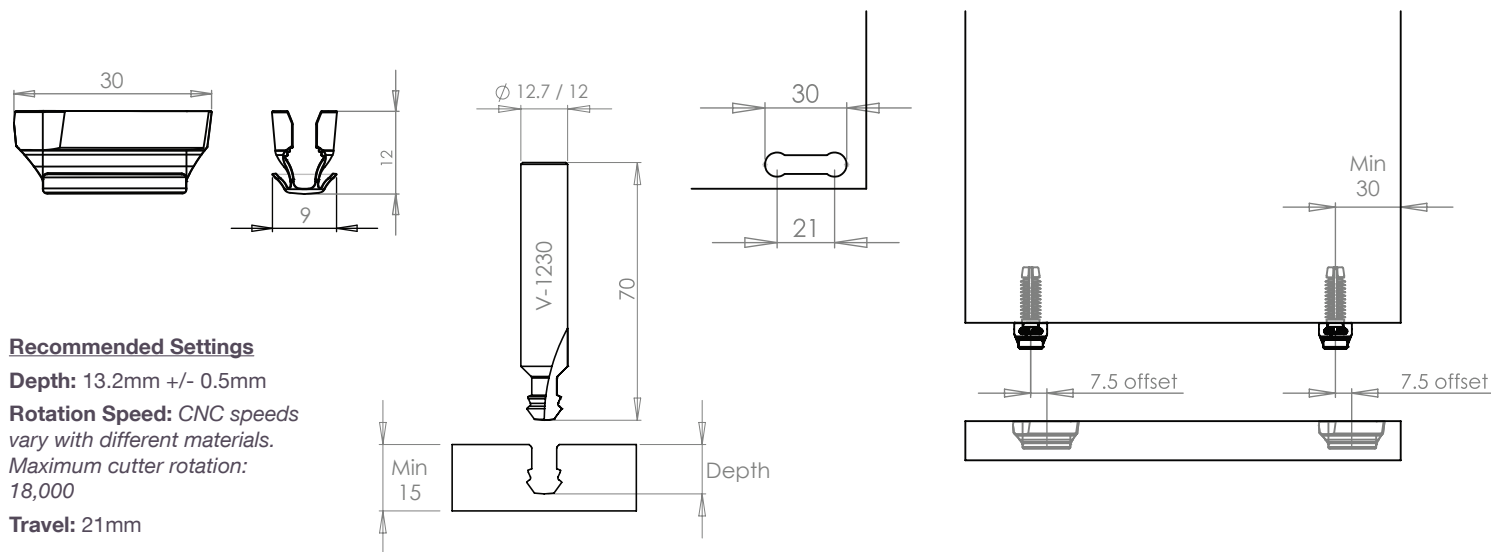
V-1230RD-25 + V1230RH

Instructions

1. Drilling for V-1230RD



2. Milling for V-1230RH



3. Assembly

