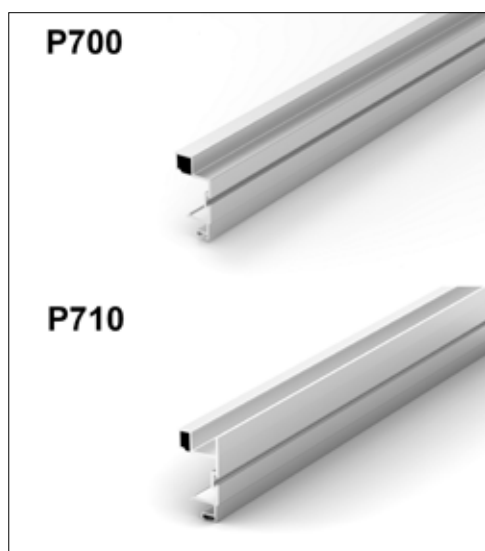


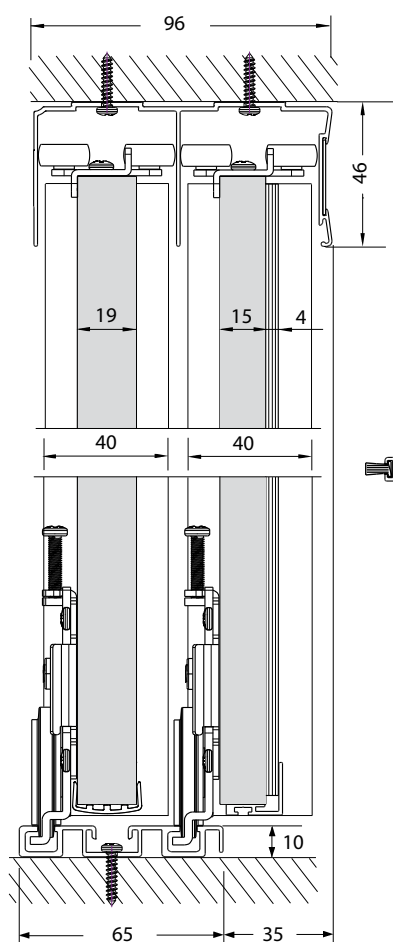
## P700 - P710

### Présentation

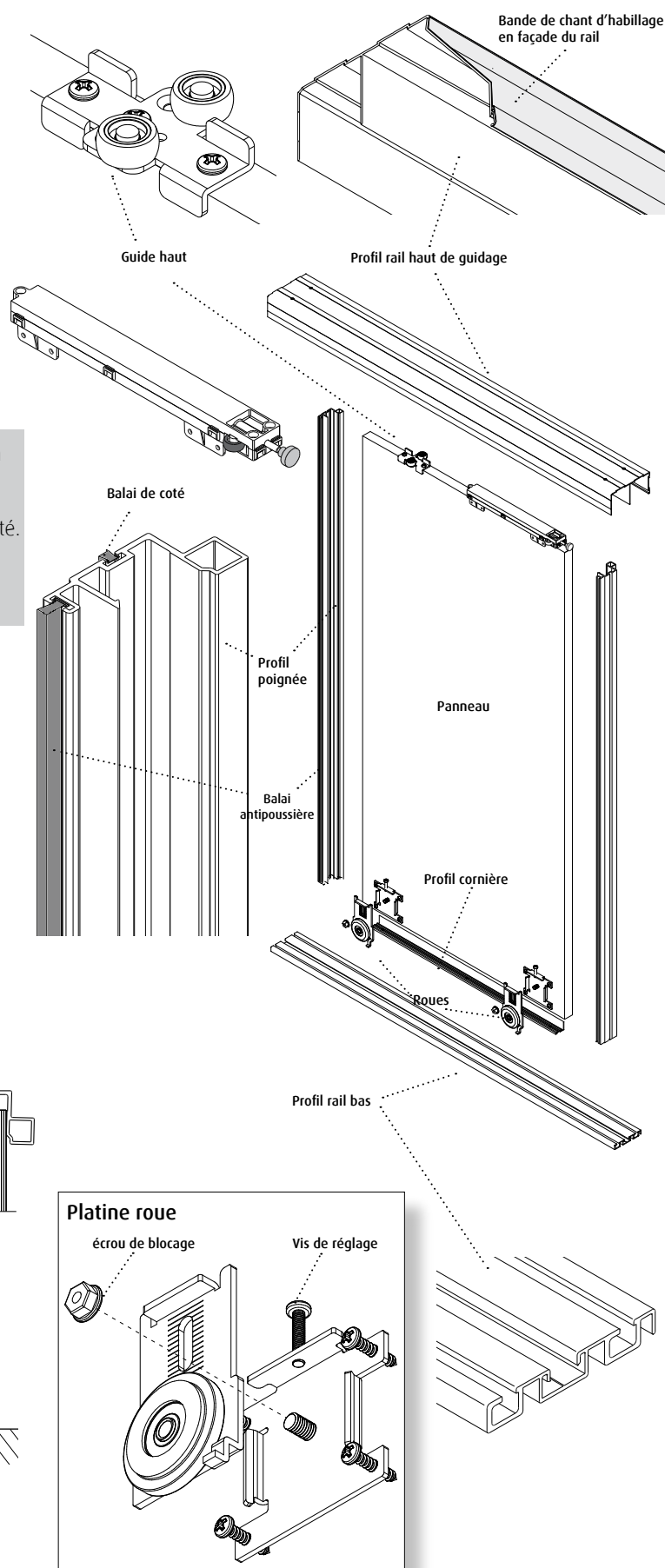


Hauteur maxi: 2600mm    Largeur mini/maxi: 500-1100mm  
 Remplissages: - Mèlaminé: 19mm  
                   - Mèlaminé + (miroir ou verre): 15+4mm  
 Finitions profils : aluminium anodisés, laqués, polis et chromaté.  
 Platine roue: roulement à billes de précision étanche à la poussière avec un bandage de ø42.  
 Système antidéraillement.

### Coupe verticale d'une installation

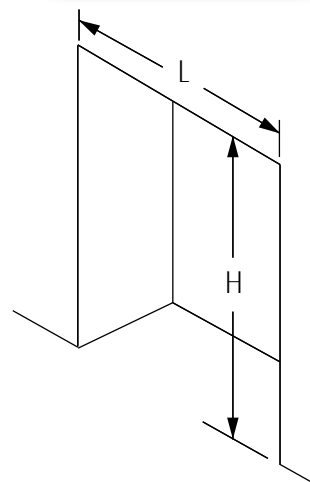
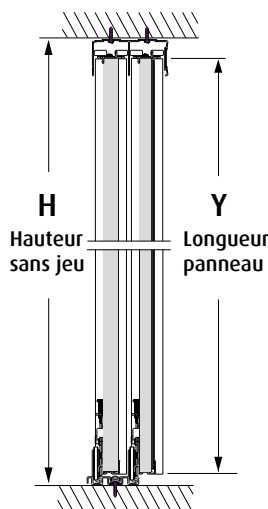


### Composants principaux



## P700 - P710

Fiche de débits  
(sans traverses)



Hauteur H =

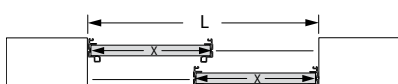
Largeur L =

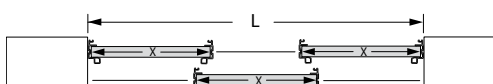
RESULTAT

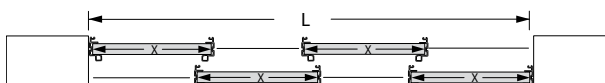
Quantité


### A) Débit panneau (Ep = 15 ou 19mm)

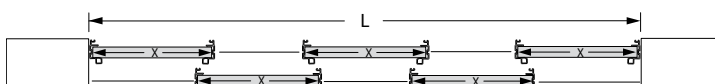
- Y (Longueur du panneau **sans frein amortisseur**) = H-39mm.....
- Y (Longueur du panneau **avec frein amortisseur**) = H-47mm.....
- X (Largeur du panneau)

①   $X = \frac{L}{2}$  .....

②   $X = \frac{L+15}{3}$  .....

③   $X = \frac{L+23}{4}$  .....

④   $X = \frac{L}{4}$  .....

⑤   $X = \frac{L+26}{5}$  .....

### B) Débit Aluminium

- Rail haut = L (Longueur façade).....
- Rail bas = L (Longueur façade).....
- Poignée = Y (Panneau).....
- Cornière = X-28 mm.....

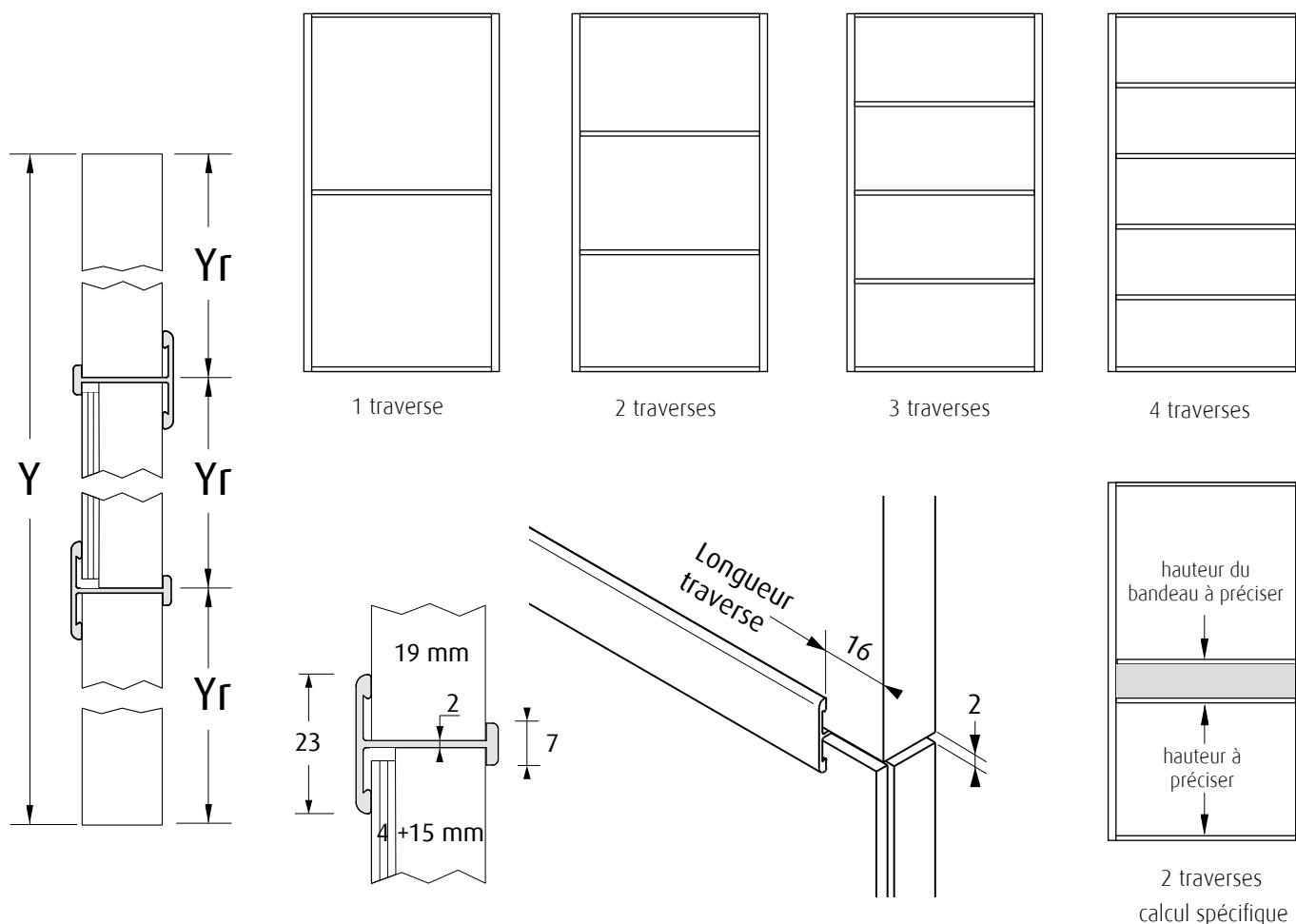
### C) Débit miroir

- Longueur = Y-2 mm.....
- Largeur = X-2 mm.....

## P700 - P710

Fiche de débits  
(avec traverses)

### Façades japonaises



Y (Longueur panneau)=

X (Largeur panneau)=

⚠ Calcul de Y et X page précédente

### A) Débit remplissage (Ep = 15 ou 19mm)

$$\bullet Y_r (\text{Longueur du remplissage}) = \frac{Y - (2 \text{ mm} \times \text{nombre de traverses})}{\text{Nombre de remplissages}}$$

$$\bullet X_r (\text{Largeur du remplissage}) = X (\text{Largeur du panneau}) \dots \dots \dots$$

### B) Débit Aluminium

$$\bullet \text{Traverse intermédiaire 7 ou 23 mm} = X_r - 32 \text{ mm} \dots \dots \dots$$

### C) Débit miroir

$$\bullet \text{Longueur} = Y_r - 2 \text{ mm} \dots \dots \dots$$

$$\bullet \text{Largeur} = X_r - 2 \text{ mm} \dots \dots \dots$$

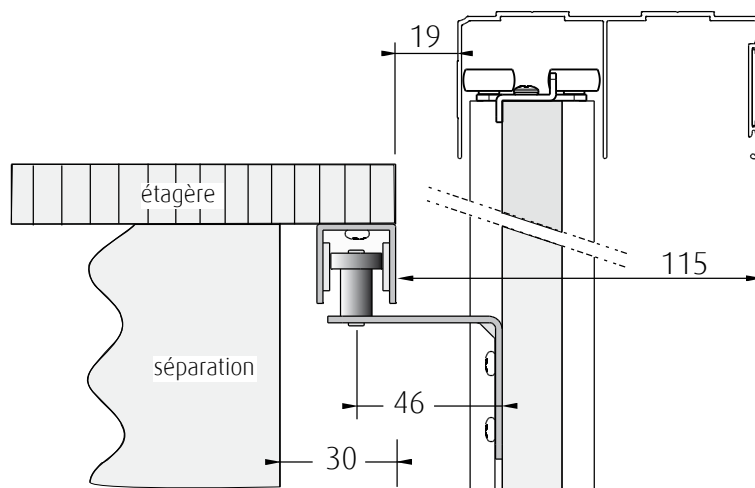
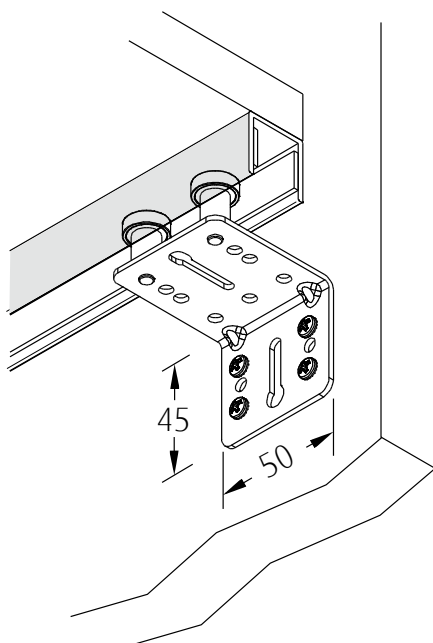
RESULTAT

Quantité

## P700 - P710

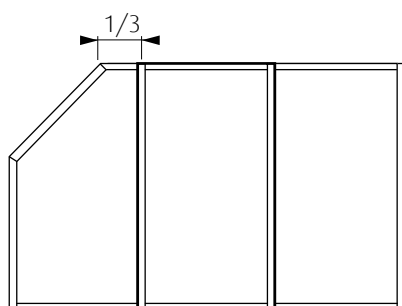
### Adaptations spéciales

#### Façade en pan coupé avec guidage sous tablette

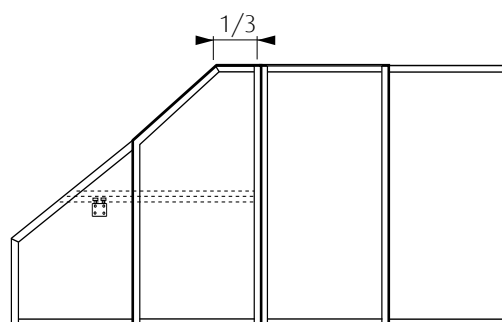


#### Solution 1 : Porte sans guidage sous tablette

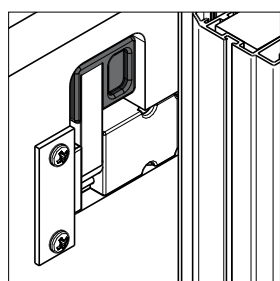
1/3 de largeur et minimum 200 mm



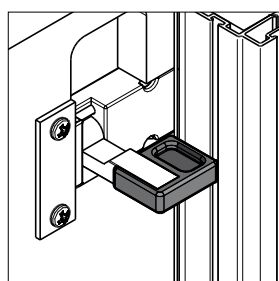
#### Solution 2 : Porte avec guidage sous tablette



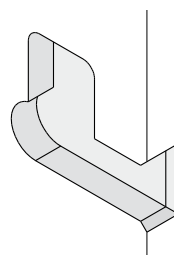
#### Façade avec serrure à bascule encastrée



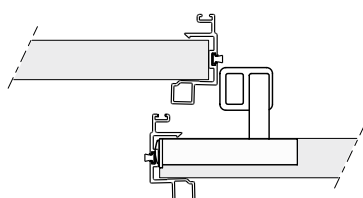
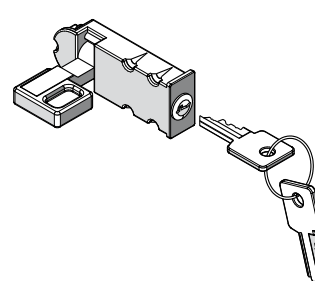
Ouvert



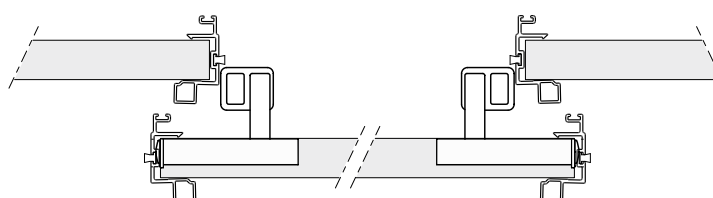
Fermé



Usage dans le panneau  
(voir page 5)



Façade à 2 portes

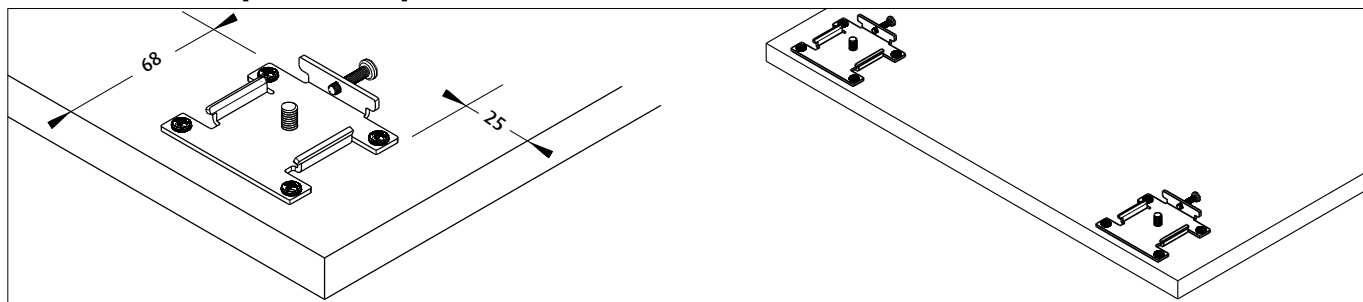


Façade à 3 portes

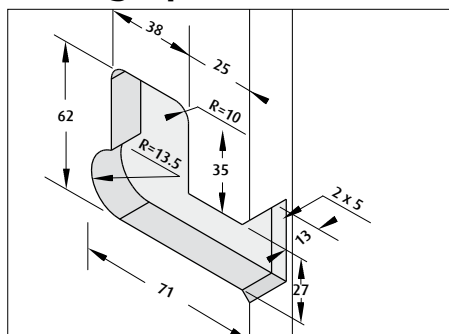
## P700 - P710

### Usinage et perçages

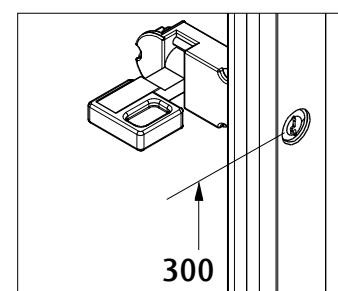
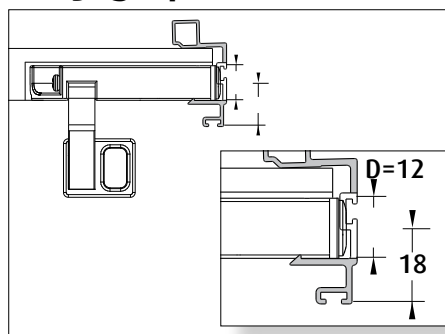
#### Fixation des platines panneau



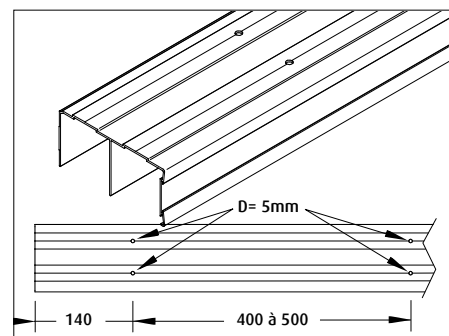
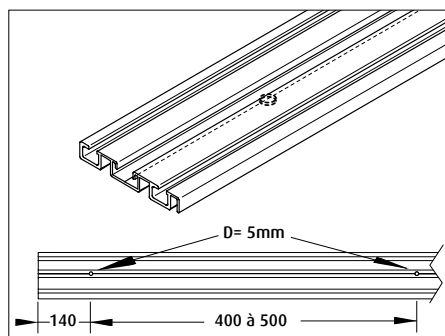
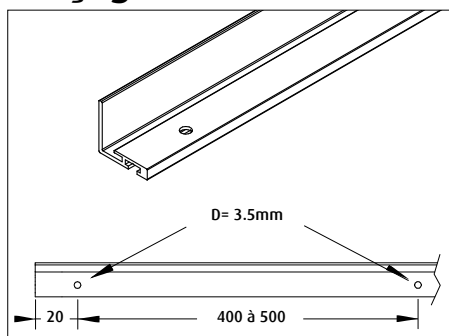
#### Usinage pour serrure



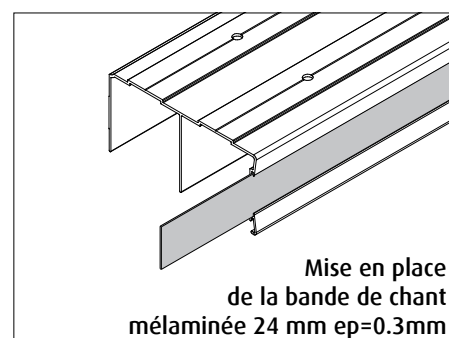
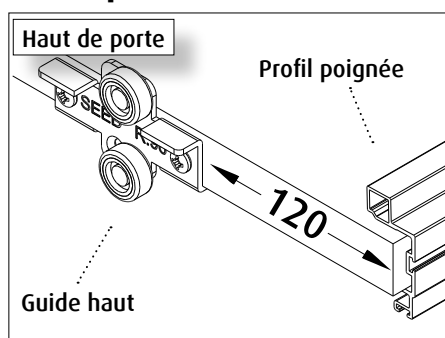
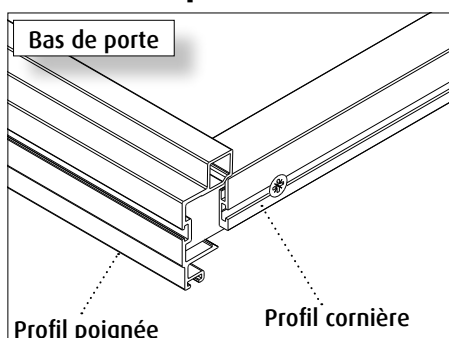
#### Perçage pour serrure



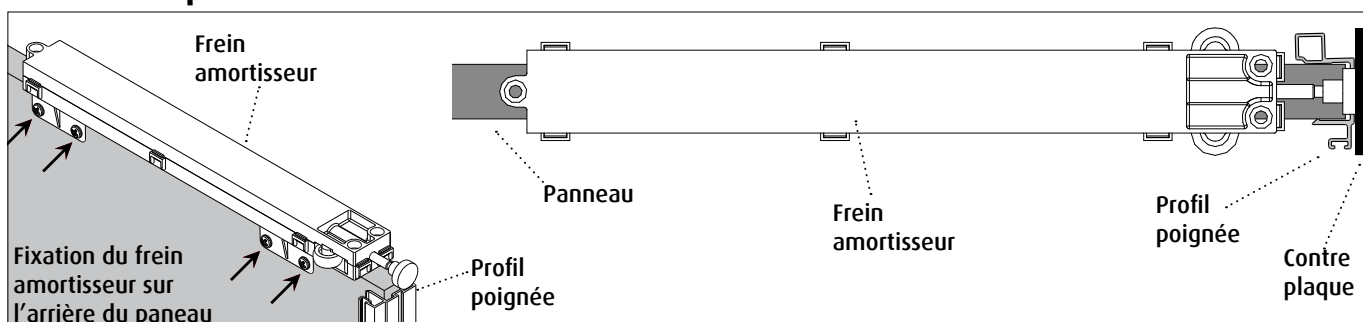
#### Perçage des rails et cornière



#### Détail de positionnement des profils

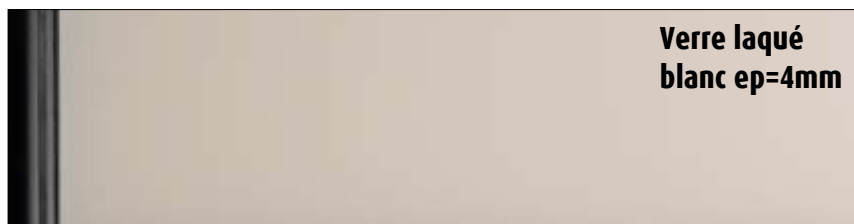
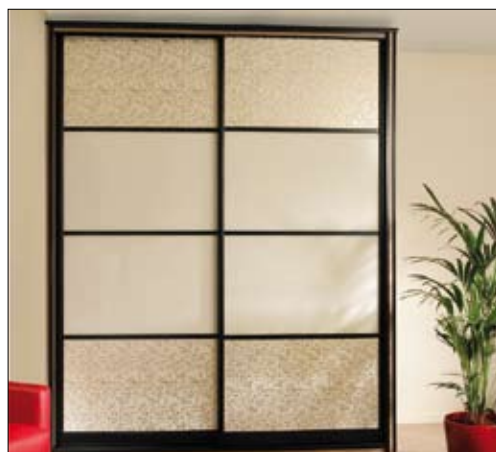


#### Détail de positionnement du frein amortisseur

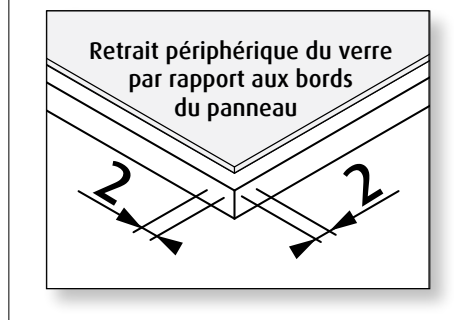
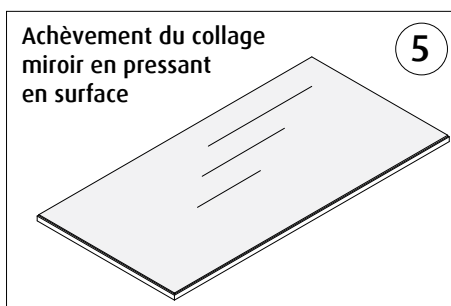
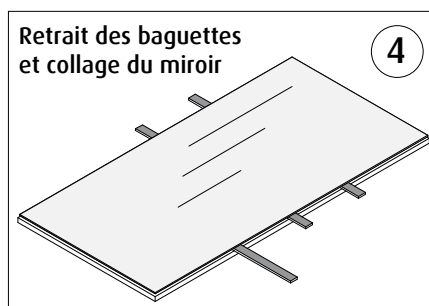
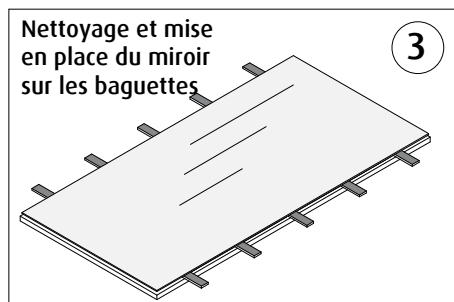
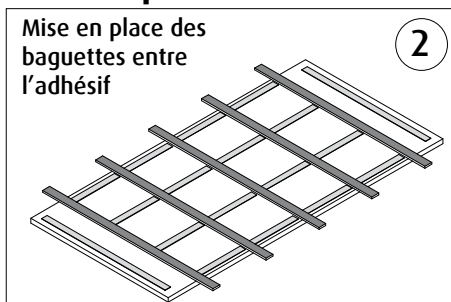
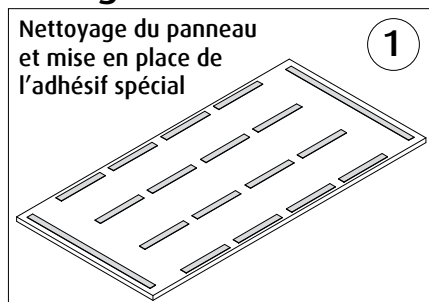


# P700 - P710

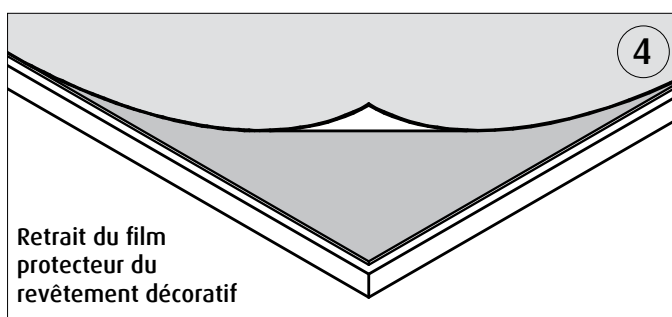
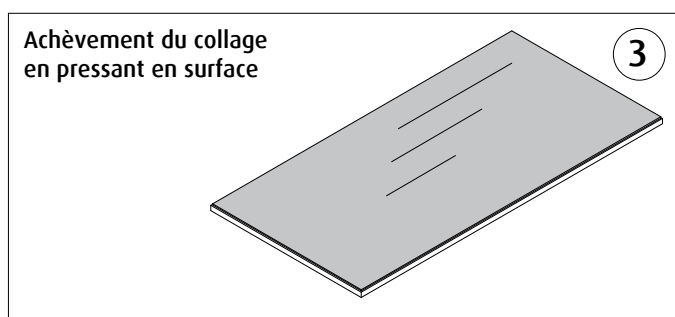
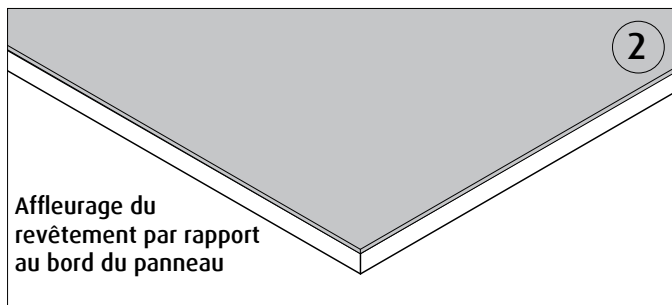
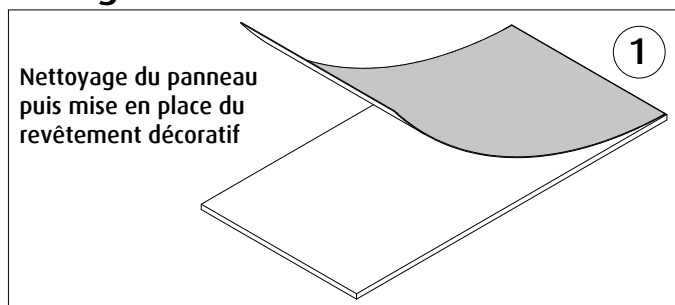
Préparation des  
panneaux



## Collage d'un miroir ou verre laqué

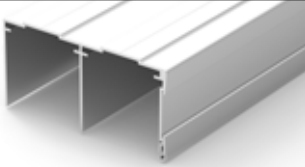
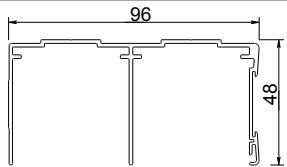


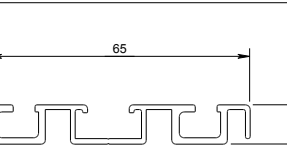


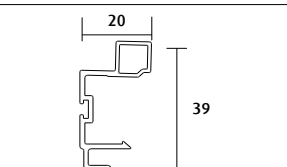

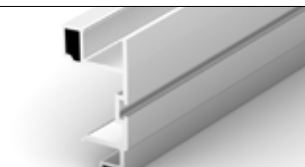
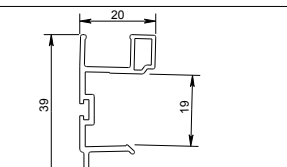

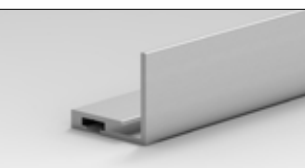
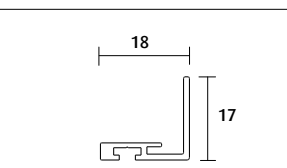

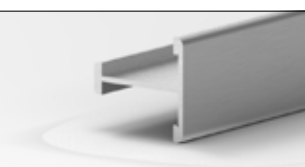
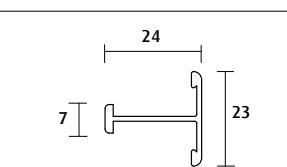



## Collage d'un revêtement décoratif



## P700 - P710

### Profils et accessoires

Rail haut				Code	Finitions
			5.14 m	RH96	Anodisés: satiné argent
					Laqués: blanc, noir
					Brossé: inox
Rail bas				Code	Finitions
			5.14 m	RB65	Anodisés: satiné argent
					Laqués: blanc, noir
					Brossé: inox
Poignée P700				Code	Finitions
			5.14 m	P700	Anodisés: satiné argent
					Laqués: blanc, noir
					Brossé: inox
Poignée P710				Code	Finitions
			5.14 m	P710	Anodisés: satiné argent
					Laqués: blanc, noir
					Brossé: inox
Cornière balais				Code	Finitions
			5.14 m	CCLA	Anodisés: satiné argent
					Laqués: blanc, noir
					Brossé: inox
Traverse intermédiaire				Code	Finitions
			5.14 m	TI19	Anodisé: satiné argent
					Laqués: blanc, noir
					Brossé: inox