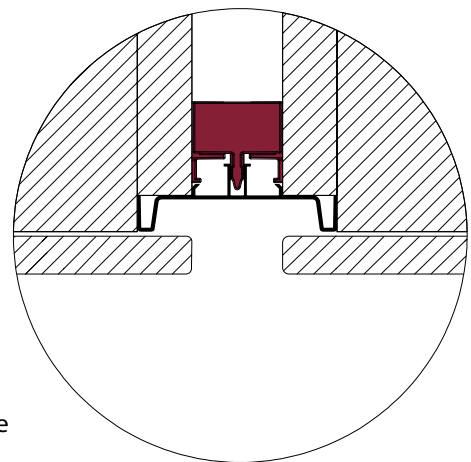
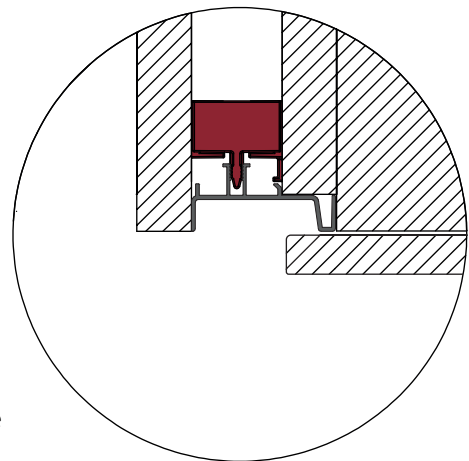
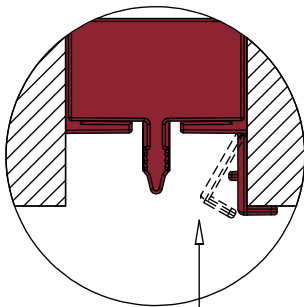
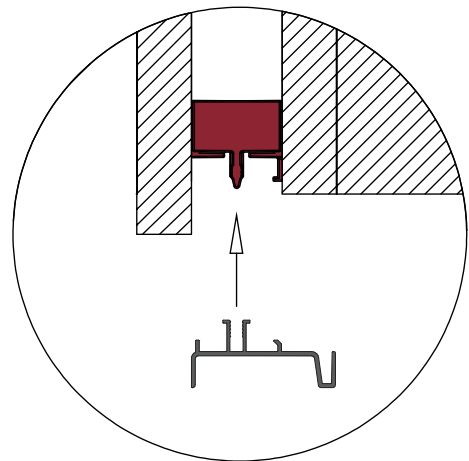
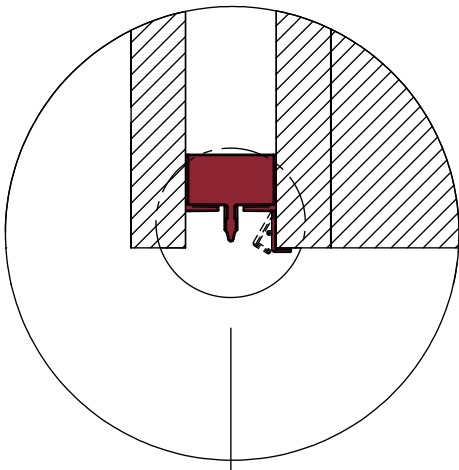
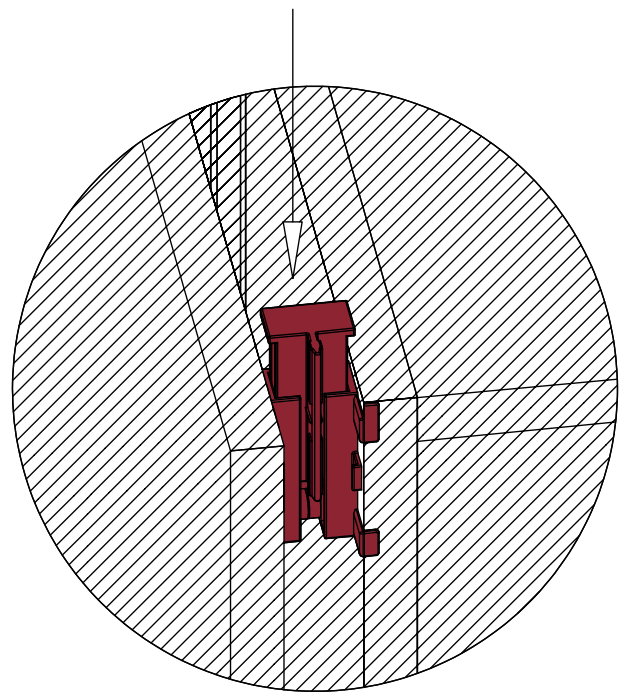
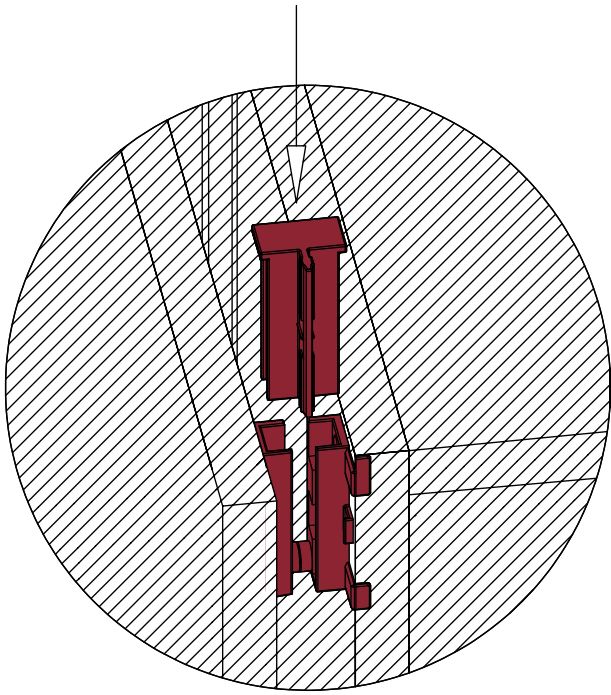


Break the positioning fins of
each bearings by folding them inside





Break the positioning fins of each bearings by folding them inside